

Inhoudsopgave

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Tijd verantwoording

- Data 1-3-2022 t/m 4-3-2022
- Data 15-3-2022 t/m 16-3-2022
- Data 19-4-2022
- Data 21-4-2022 t/m 22-4-2022
- Data 31-5-2022

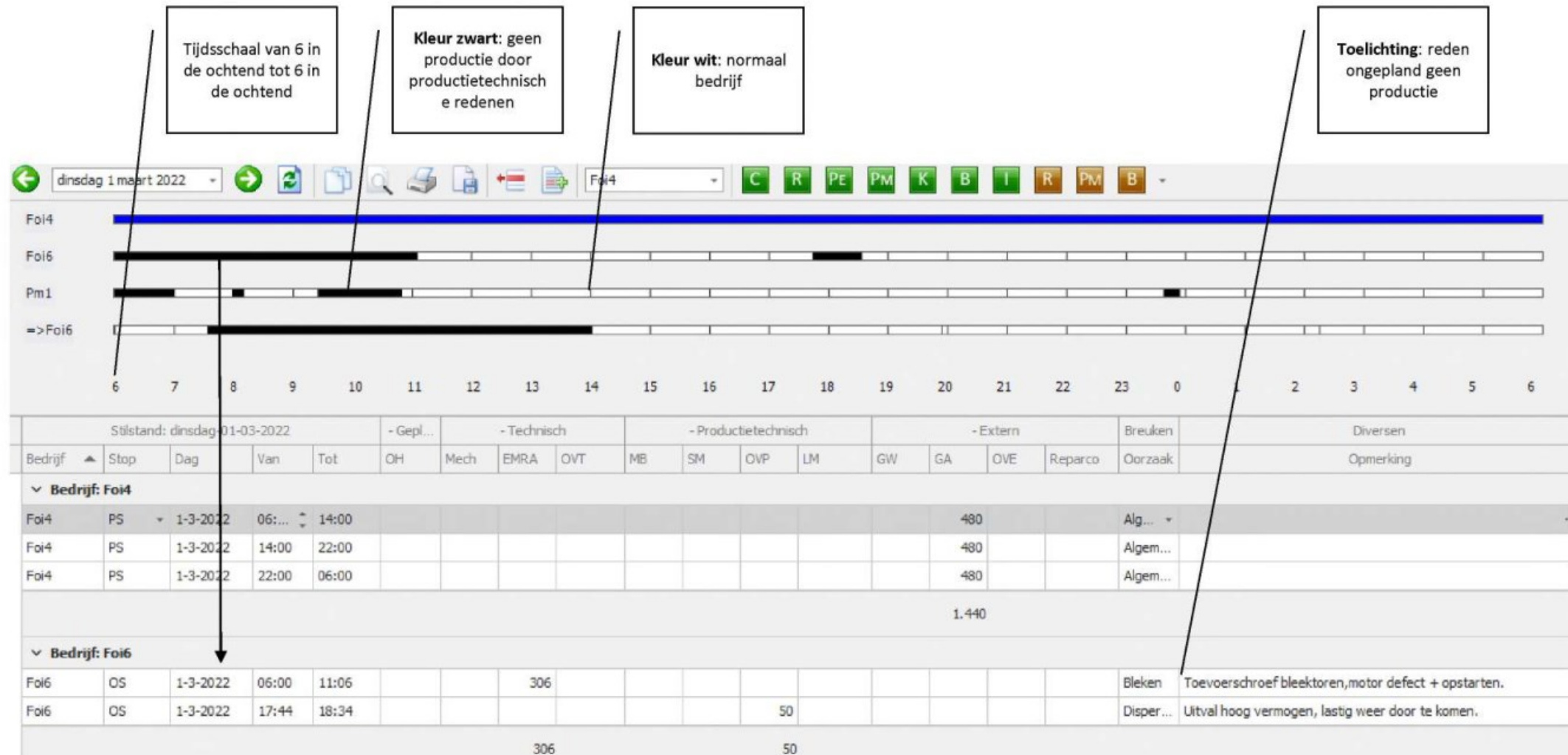
Monstername heeft plaats gevonden in dagdienst uren tussen 8:00 en 17:00 uur.

Monstername

| Locatie | Emissiepunt | Rapportcode | Meetperiod | Datum met |
|--|--------------------------------------|-----------------|------------|-----------|
| Papiermachine 1 | 3. Afzuiging doekenpartij | 22A054 | week 1 | 1-mrt-22 |
| Papiermachine 1 | 7. Afzuiging pers pulper | 22A054 | week 1 | 1-mrt-22 |
| Papiermachine 1 | 11. Vacuüm doekpartij | 22A054 | week 1 | 1-mrt-22 |
| Papiermachine 2 | 3b. Vacuümsysteem 2 links | 22A055 | week 1 | 2-mrt-22 |
| Papiermachine 2 | 4. Afzuiging halventilatie natpartij | 22A055 | week 1 | 2-mrt-22 |
| Papiermachine 2 | 15. Afzuiging halventilatie machines | 22A055 | week 1 | 2-mrt-22 |
| Papiermachine 2 | 8. Voordroging 6 (horizontaal) | 22A053 / 22A145 | week 1 / 4 | 3-mrt-22 |
| Flotatie Ontinkting Installaties (FOI) | FOI 5 halafzuiging dak | 22A057 | week 1 | 4-mrt-22 |
| Papiermachine 2 | 2. Afzuiging natpartij | 22A057 | week 1 | 4-mrt-22 |
| Flotatie Ontinkting Installaties (FOI) | FOI 6 halafzuiging | 22A070 | week 2 | 15-mrt-22 |
| Papiermachine 1 | 15. Afgaskanaal vacuümsysteem r. | 22A070 | week 2 | 15-mrt-22 |
| Papiermachine 1 | 17. Afgaskanaal vacuümsysteem l. | 22A070 | week 2 | 15-mrt-22 |
| Papiermachine 1 | 16. Afzuiging droogpartij | 22A071 | week 2 | 16-mrt-22 |
| Afvalwaterzuivering | Beluchtingsbassins | 22A106 / 22A108 | week 3 | 19-apr-22 |
| Energievoorziening | Ketel K62 | 22A106 | week 3 | 19-apr-22 |
| Papiermachine 2 | 7a. Voordroging 1 (achter-rechts) | 22A107 | week 3 | 20-apr-22 |
| Papiermachine 2 | 7b. Voordroging 2 (achter-midden) | 22A107 | week 3 | 20-apr-22 |
| Papiermachine 2 | 7c. Voordroging 3 (achter-links) | 22A107 | week 3 | 20-apr-22 |
| Papiermachine 2 | 7d. Voordroging 4 (voor-rechts) | 22A107 | week 3 | 20-apr-22 |
| Papiermachine 2 | 7d. Voordroging 4 (voor-rechts) | 22A108 | week 3 | 21-apr-22 |
| Papiermachine 1 | 5. Afzuiging bovendoek | 22A108 | week 3 | 21-apr-22 |
| Papiermachine 1 | 8. Afzuiging natpartij | 22A108 | week 3 | 21-apr-22 |
| Papiermachine 1 | 9. Halventilatie oost (PM) | 22A109 | week 3 | 22-apr-22 |
| Papiermachine 1 | 14. Afzuiging droogpartij 1x | 22A109 | week 3 | 22-apr-22 |
| Papiermachine 2 | 7e. Voordroging 5 (voor-links) | 22A109 | week 3 | 22-apr-22 |
| Pulpen recycle karton | TMP halafzuiging dak | 22A144 | week 4 | 31-mei-22 |
| Papiermachine 1 | 4. Afzuiging onderzoek | 22A144 | week 4 | 31-mei-22 |
| Papiermachine 2 | 11. Nadroger | 22A144 | week 4 | 31-mei-22 |

Toelichting volgende overzichten

Slide 5 tm 65



PM1

1-3-2022 t/m 4-3-2022

Afkortingen:

PM1 = Papiermachine 1 (publicatiepapier)

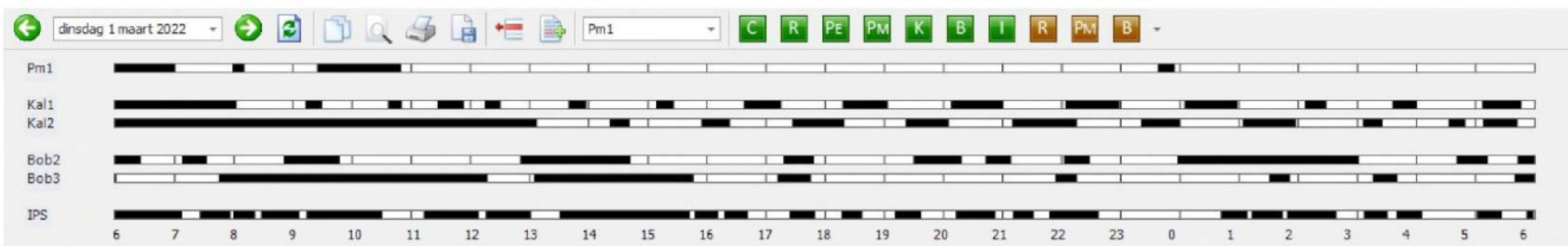
Kal 1 = kalender 1

Kal 2 = kalender 2

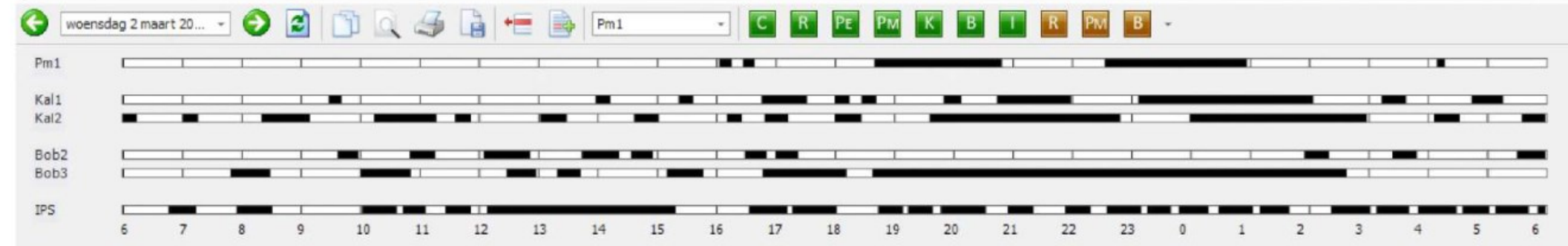
Bob 2 = Bobineuze 2 (snijmachine en oprolmachine)

Bob 3 = Bobineuze 3 (snijmachine en oprolmachine)

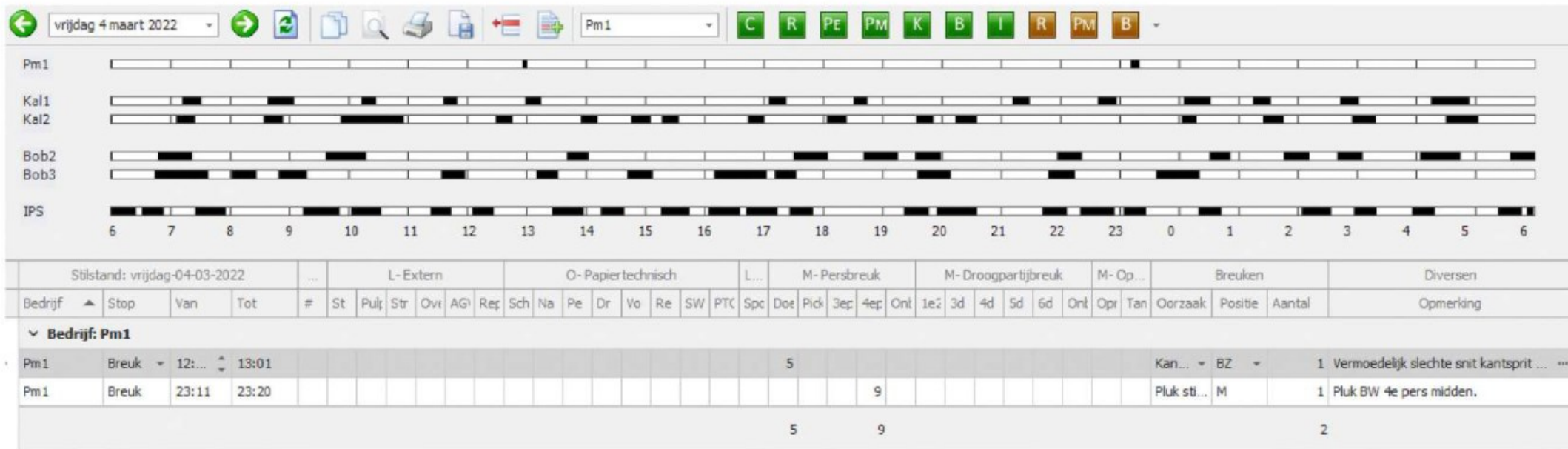
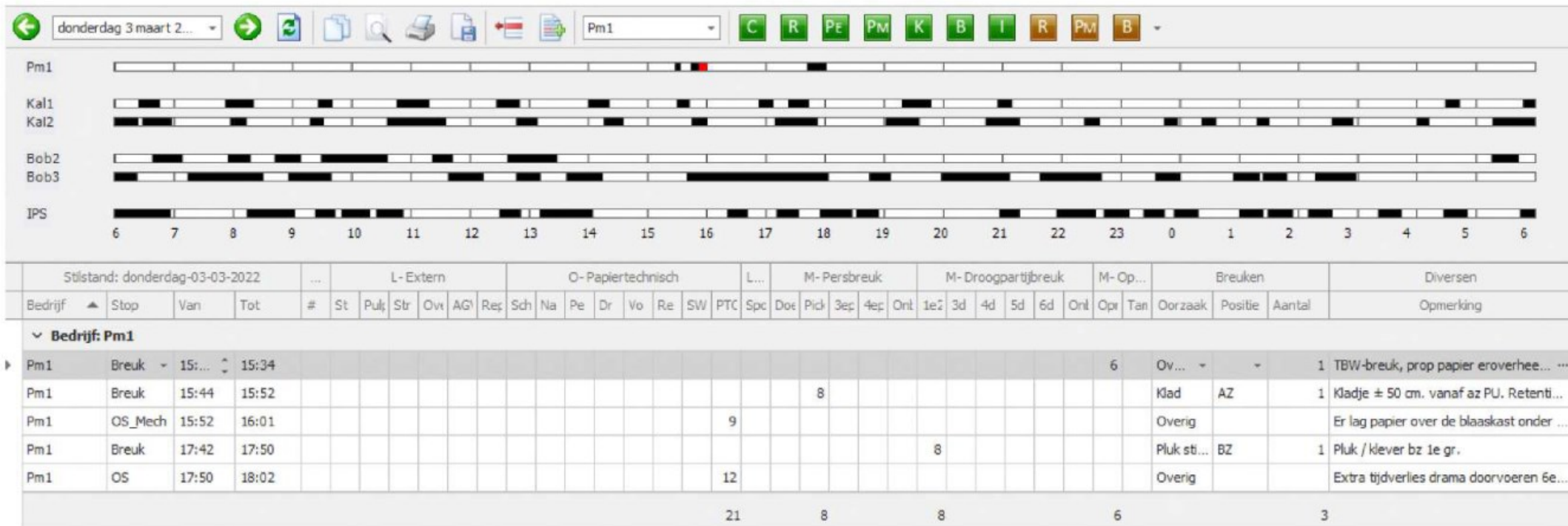
IPS = Inpakstraat



| Stilstand: dinsdag-01-03-2022 | | | | L- Extern | | | | O- Papiertechnisch | | | | L... | M- Persbreuk | | | | M- Droogpartijbreuk | | | | | M- Op... | | | Breuken | | | Diversen | | | | | | | | | | | | |
|-------------------------------|-------|--------|-------|-----------|----|------|-----|--------------------|----|-----|-----|------|--------------|----|----|----|---------------------|-----|-----|-----|------|----------|-----|-----|---------|----|----|----------|----|-----|-----|-----|---------|---------|--------|-----------|---------------|-----------------------------|--|--|
| Bedrijf | Stop | Van | Tot | # | St | Pulj | Str | Ovt | AG | Rep | Sch | Na | Pe | Dr | Vo | Re | SW | PTC | Spc | Doe | Pick | 3ep | 4ep | Ont | 1e2 | 3d | 4d | 5d | 6d | Ont | Opr | Tan | Oorzaak | Positie | Aantal | Opmerking | | | | |
| Bedrijf: Pm1 | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| Pm1 | OS | 06:... | 07:00 | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | Opstarten PM1 ivm geen Pulp | | |
| Pm1 | Breuk | 07:59 | 08:11 | | | | | | | | | | | | | | | | | | | | | | | 12 | | | | | | | | | | | Pluk sti... M | 1 | Pluk midden 1e gr. | |
| Pm1 | OS | 09:25 | 10:50 | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | Overig | | Blad afgeslagen in drumpulper ivm tek... |
| Pm1 | Breuk | 23:38 | 23:55 | | | | | | | | | | | | | | | | | | | | | | | 17 | | | | | | | | | | | | 1 | breuk cil7/8 pluk AZ 50 cm. Papierpro... | |
| | | | | | | | | | | | | | | | | | | | | 145 | | | | | | | | | | 29 | | | | | 2 | | | | | |



| Stilstand: woensdag-02-03-2022 | | | | L- Extern | | | | O- Papiertechnisch | | | | L... | M- Persbreuk | | | | M- Droogpartijbreuk | | | | | M- Op... | | | Breuken | | | Diversen | | | | | | | | | | | | | | | | |
|--------------------------------|-------|--------|-------|-----------|----|------|-----|--------------------|----|-----|-----|------|--------------|----|----|----|---------------------|-----|-----|-----|------|----------|-----|-----|---------|----|----|----------|----|-----|-----|-----|---------|---------|--------|-----------|--|--|---|--|--|--|--|--|
| Bedrijf | Stop | Van | Tot | # | St | Pulj | Str | Ovt | AG | Rep | Sch | Na | Pe | Dr | Vo | Re | SW | PTC | Spc | Doe | Pick | 3ep | 4ep | Ont | 1e2 | 3d | 4d | 5d | 6d | Ont | Opr | Tan | Oorzaak | Positie | Aantal | Opmerking | | | | | | | | |
| Bedrijf: Pm1 | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| Pm1 | Breuk | 16:... | 16:16 | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | 1 | Lijkt op breuk 1e gr. BZ. Div. came... | | | | |
| Pm1 | Breuk | 16:27 | 16:39 | | | | | | | | | | | | | | | | | | | | | | | | 12 | | | | | | | | | | | | 1 | Lijkt op breuk 1e gr. BZ. Div. camera' ... | | | | |
| Pm1 | OS | 18:40 | 20:49 | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | Blad teruggenomen ivm niet genoeg p... | | | | |
| Pm1 | OS | 22:33 | 00:57 | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | In eerste instantie afgeslagen op opr... | | | | |
| Pm1 | Breuk | 04:09 | 04:17 | | | | | | | | | | | | | | | | | | | | | | | 8 | | | | | | | | | | | | | 1 | | | | | |
| | | | | | | | | | | | | | | | | | | | | 273 | | | | | | | | | | 8 | | | | | 25 | | | | | 3 | | | | |



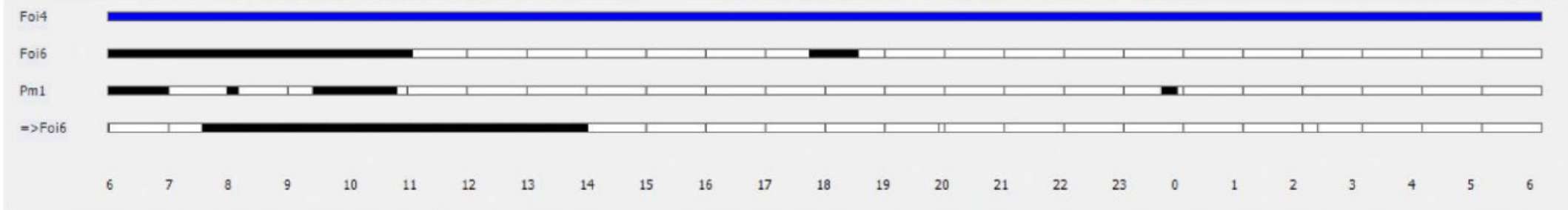
FOI's

1-3-2022 t/m 4-3-2022

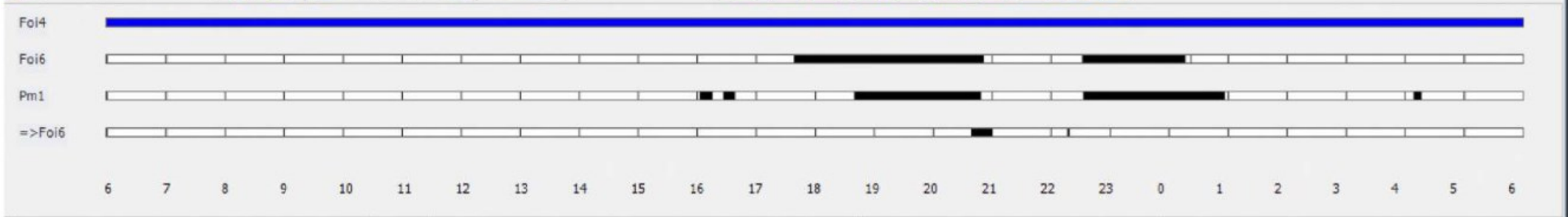
Afkortingen

FOI 4 = Flotatie Ontinkting 4 (langdurig buiten bedrijf)

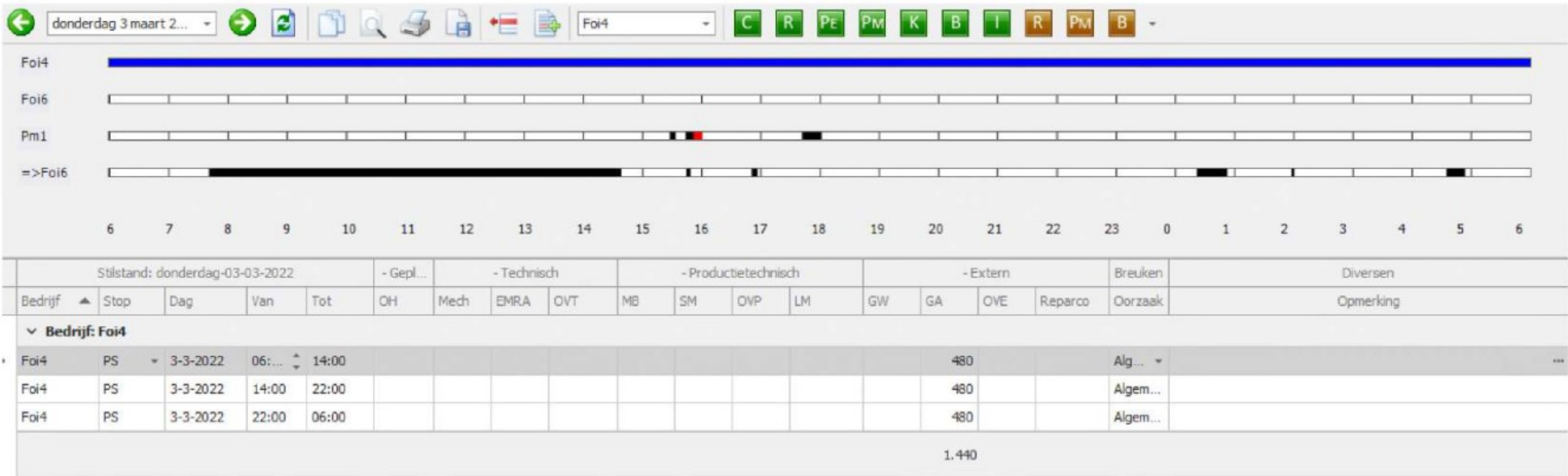
FOI 6 = Flotatie Ontinkting 6



| Stilstand: dinsdag-01-03-2022 | | | | | - Gepl... | - Technisch | | | | - Productietechnisch | | | | - Extern | | | Breuken | Diversen | |
|-------------------------------|------|----------|-------|-------|-----------|-------------|------|-----|----|----------------------|-----|----|----|----------|-------|---------|-----------|--|--|
| Bedrijf | Stop | Dag | Van | Tot | OH | Mech | EMRA | OVT | MB | SM | OVP | LM | GW | GA | OVE | Reparco | Oorzaak | Opmerking | |
| Bedrijf: Foi4 | | | | | | | | | | | | | | | | | | | |
| Foi4 | PS | 1-3-2022 | 06:00 | 14:00 | | | | | | | | | | | 480 | | Alg... | | |
| Foi4 | PS | 1-3-2022 | 14:00 | 22:00 | | | | | | | | | | | 480 | | Algem... | | |
| Foi4 | PS | 1-3-2022 | 22:00 | 06:00 | | | | | | | | | | | 480 | | Algem... | | |
| | | | | | | | | | | | | | | | 1.440 | | | | |
| Bedrijf: Foi6 | | | | | | | | | | | | | | | | | | | |
| Foi6 | OS | 1-3-2022 | 06:00 | 11:06 | | | 306 | | | | | | | | | | Bleken | Toevoerschroef bleektoren, motor defect + opstarten. | |
| Foi6 | OS | 1-3-2022 | 17:44 | 18:34 | | | | | | | 50 | | | | | | Disper... | Uitval hoog vermogen, lastig weer door te komen. | |
| | | | | | | | 306 | | | | | 50 | | | | | | | |



| Stilstand: woensdag-02-03-2022 | | | | | - Gepl... | | | | - Technisch | | | | - Productietechnisch | | | | - Extern | | | | Breuken | Diversen | |
|--------------------------------|------|----------|-------|-------|-----------|------|------|-----|-------------|----|-----|----|----------------------|----|-----|---------|----------|-----------|-----------|--|---------|----------|--|
| Bedrijf | Stop | Dag | Van | Tot | OH | Mech | EMRA | OVT | MB | SM | OVP | LM | GW | GA | OVE | Reparco | Oorzaak | Opmerking | | | | | |
| Bedrijf: Foi4 | | | | | | | | | | | | | | | | | | | | | | | |
| Foi4 | PS | 2-3-2022 | 06:00 | 14:00 | | | | | | | | | | | | | | 480 | Alg... | ... | | | |
| Foi4 | PS | 2-3-2022 | 14:00 | 22:00 | | | | | | | | | | | | | | 480 | Algem... | | | | |
| Foi4 | PS | 2-3-2022 | 22:00 | 06:00 | | | | | | | | | | | | | | 480 | Algem... | | | | |
| | | | | | | | | | | | | | | | | | | 1.440 | | | | | |
| Bedrijf: Foi6 | | | | | | | | | | | | | | | | | | | | | | | |
| Foi6 | OS | 2-3-2022 | 17:39 | 18:39 | | 60 | | | | | | | | | | | | | Indikk... | Schroefpers-02: Bevestiging bouten tussen HD zeef en MD zeef ... | | | |
| Foi6 | OS | 2-3-2022 | 18:39 | 20:52 | | | 133 | | | | | | | | | | | | Diksto... | Na opstart VOPO 2e trap dikstog gaten 37E0217 lade defect | | | |
| Foi6 | OS | 2-3-2022 | 22:32 | 00:17 | | | 105 | | | | | | | | | | | | Diksto... | Doorstarten en bleektoren vullen na uitval 37E0217 | | | |
| Foi6 | OS | 3-3-2022 | 00:22 | 00:23 | | | | | | | 1 | | | | | | | | Indikk... | hoog koppel SP3 | | | |
| | | | | | | 60 | 238 | | | | | | | | | | | | | 1 | | | |



vrijdag 4 maart 2022

Foi4

Foi6

Pm1

=>Foi6

6 7 8 9 10 11 12 13 14 15 16 17 18 19 20 21 22 23 0 1 2 3 4 5 6

| Stilstand: vrijdag-04-03-2022 | | | | | - Gepl... | | - Technisch | | | | - Productietechnisch | | | | - Extern | | | Breuken | Diversen |
|-------------------------------|------|----------|--------|-------|-----------|------|-------------|-----|----|----|----------------------|----|----|----|----------|---------|-----------|------------------------------------|----------|
| Bedrijf | Stop | Dag | Van | Tot | OH | Mech | EMRA | OVT | MB | SM | OVP | LM | GW | GA | OVE | Reparco | Oorzaak | Opmerking | |
| Bedrijf: Foi4 | | | | | | | | | | | | | | | | | | | |
| Foi4 | PS | 4-3-2022 | 06:... | 14:00 | | | | | | | | | | | | | 480 | Alg... | ... |
| Foi4 | PS | 4-3-2022 | 14:00 | 22:00 | | | | | | | | | | | | | 480 | Algem... | |
| Foi4 | PS | 4-3-2022 | 22:00 | 06:00 | | | | | | | | | | | | | 480 | Algem... | |
| | | | | | | | | | | | | | | | | | 1.440 | | |
| Bedrijf: Foi6 | | | | | | | | | | | | | | | | | | | |
| Foi6 | OS | 4-3-2022 | 22:07 | 22:15 | | | | | | | 8 | | | | | | Diksto... | Vopo 2e trap dikstof gaten 37E0217 | |
| | | | | | | | | | | | | | | | | | 8 | | |

PM2

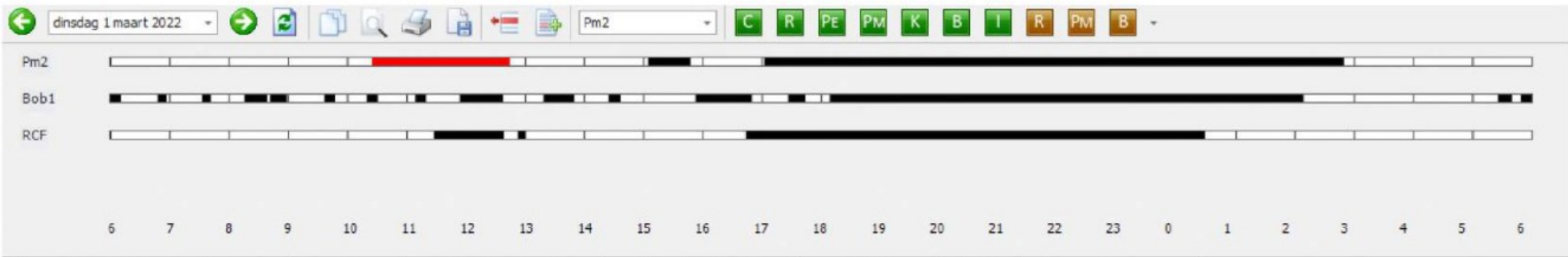
1-3-2022 t/m 4-3-2022

Afkortingen

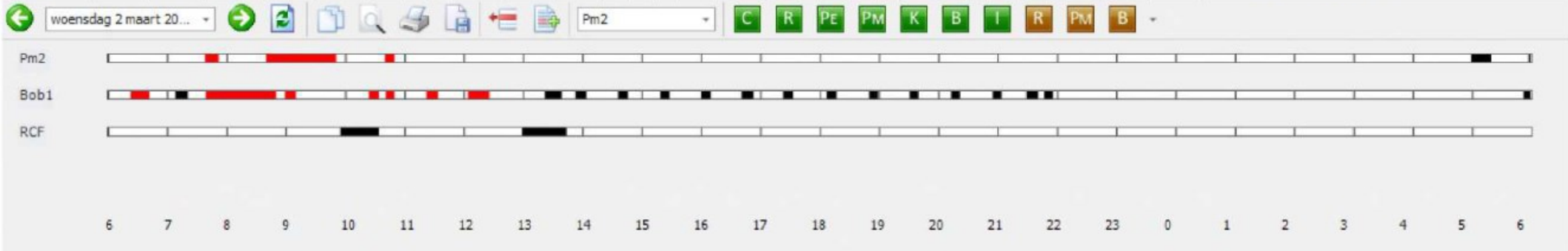
PM2 = Papiermachine 2 (verpakkingspapier)

Bob 1 = Bobineuze 1 (snijmachine en oprolmachine)

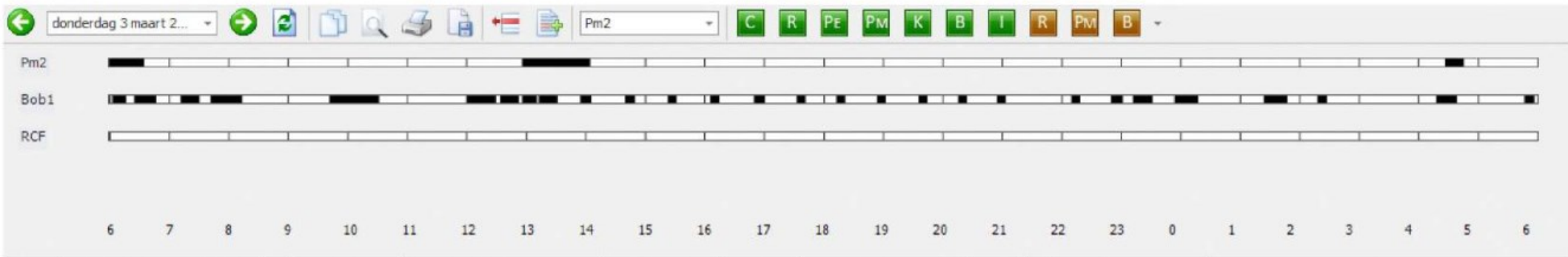
RCF = Pulpproductie verpakkingspapier



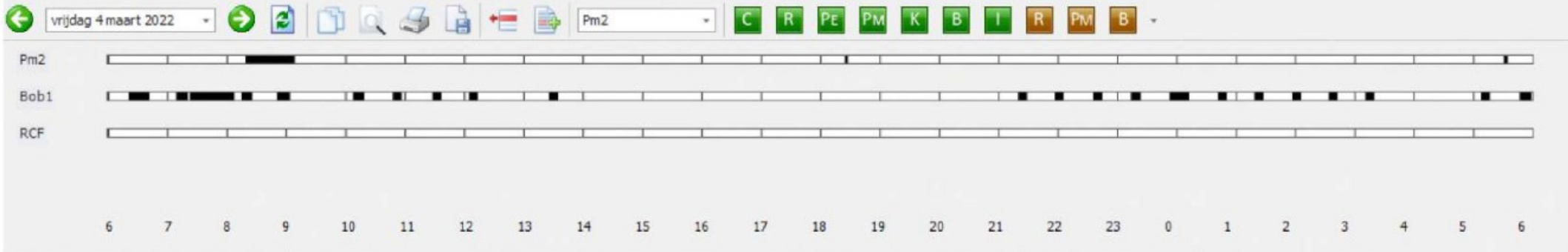
| Stilstand: dinsdag-01-03-2022 | | | | L- Extern | | | O- Papiertechisch | | | | | O- PT Verwerking | | | | M- Natpartij | | | M- PDS | | | | | M- ADS | | | Breuken | | | Diversen | | | | | | | |
|-------------------------------|-------|-------|-------|-----------|----|-----|-------------------|-----|----|-----|----|------------------|----|----|-----|--------------|----|-----|--------|----|-----|-----|----|--------|----|----|---------|-----|----|----------|----|---------|---------|--------|--|---|--|
| Bedrijf | Stop | Van | Tot | # | St | Pul | Str | AGV | Sd | Bel | Vo | Ro | Re | SW | PTO | TT | KZ | Bol | RH1 | Do | Pic | 3ep | 1d | 2d | 3d | 4d | 5d | Siz | 6d | 7d | Op | Oorz... | Positie | Aantal | Opmerking | | |
| Bedrijf: Pm2 | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| Pm2 | OS... | 10:00 | 12:45 | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | Tamboer dik gemaakt en gecontroleerd PM stil gezet (st... | |
| Pm2 | Breuk | 15:05 | 15:25 | | | | | | | | | | | | | | | | | | | | | | | | 20 | | | | | | | | 1 Breukmelding cilinder 32, oorzaak onbekend. | | |
| Pm2 | OS | 15:25 | 15:48 | | | | | | | | | | 23 | | | | | | | | | | | | | | | | | | | | | | PDS moeten stoppen, cilinder 29 ingepakt, diverse proppen... | | |
| Pm2 | OS | 17:03 | 01:03 | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | Geen pulp ivm defecte lamel balenband. | | |
| Pm2 | OS | 01:03 | 01:45 | | | | | | | | | | | | 42 | | | | | | | | | | | | | | | | | | | | PDS stil om stuurwals af te krabben. | | |



| Stilstand: woensdag-02-03-2022 | | | | L- Extern | | | O- Papiertechisch | | | | | O- PT Verwerking | | | | M- Natpartij | | | M- PDS | | | | | M- ADS | | | Breuken | | | Diversen | | | | | | | |
|--------------------------------|---------|-------|-------|-----------|----|-----|-------------------|-----|----|-----|----|------------------|----|----|-----|--------------|----|-----|--------|----|-----|-----|----|--------|----|----|---------|-----|----|----------|----|---------|---------|--------|--|---------------------------------------|--|
| Bedrijf | Stop | Van | Tot | # | St | Pul | Str | AGV | Sd | Bel | Vo | Ro | Re | SW | PTO | TT | KZ | Bol | RH1 | Do | Pic | 3ep | 1d | 2d | 3d | 4d | 5d | Siz | 6d | 7d | Op | Oorz... | Positie | Aantal | Opmerking | | |
| Bedrijf: Pm2 | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| Pm2 | OS... | 07:00 | 07:52 | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | 5 op een rij ivm kokerlader Winder 1. | |
| Pm2 | OS_Elec | 08:40 | 09:51 | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | 5 op een rij ivm kokerlader Winder 1. | |
| Pm2 | OS_Elec | 10:40 | 10:50 | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | 5 op een rij ivm kokerlader Winder 1. | |
| Pm2 | Breuk | 04:59 | 05:19 | | | | | | | | | | | | | | | | | | | | | | | | 20 | | | | | | | | 1 Plooiën az 1e groep. Trek na 3e pers verhoogt van 1,75 na... | | |
| Pm2 | OS | 05:09 | 05:14 | | | | | | | | | | 5 | | | | | | | | | | | | | | | | | | | | | | Proppen papier verwijderd cilinder 24, 26 en 28. | | |
| Pm2 | Breuk | 05:57 | 05:59 | | | | | | | | | | | | | | | | | | | | | | | | 2 | | | | | | | | 1 Vuilstreep midden 1e drooggroep. oorzaak vervuiling stoom... | | |
| | | | | 5 | | | | 95 | | | | 22 | | | | 2 | | | | | | | | | | | | | | | | | | | | | |



| Stilstand: donderdag-03-03-2022 | | | | L- Extern | | O- Papiertechnisch | | | | | O- PT Verwerking | | | M- Natpartij | | M- PDS | | | | | M- ADS | | Breuken | | | Diversen | | | | | | | | | | | |
|---------------------------------|--------|-------|-------|-----------|----|--------------------|-----|-----|-----|-----|------------------|----|----|--------------|-----|--------|----|-----|-----|----|--------|-----|---------|----|----|----------|----|-----|----|----|----|---------|---------|--------|-----------|---|--|
| Bedrijf | Stop | Van | Tot | # | St | Pul | Str | AGV | Scd | Bel | Vol | Ro | Re | SW | PTO | TT | KZ | Bol | RH1 | Do | Pic | 3ep | 1d | 2d | 3d | 4d | 5d | Siz | 6d | 7d | Op | Oorz... | Positie | Aantal | Opmerking | | |
| Bedrijf: Pm2 | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| Pm2 | Bre... | 06:15 | 06:15 | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | 1 Breuk PDS agv een defect M. Terug te zien tot cil 6. | |
| Pm2 | OS | 06:15 | 06:25 | | | | | | | | | | 10 | | | | | | | | | | | | | | | | | | | | | | | 3e pers ontlast om de stoombox in het M schoon te maken... | |
| Pm2 | OS | 06:25 | 06:35 | | | | | | | | | 10 | | | | | | | | | | | | | | | | | | | | | | | | Met opzetten PR een slingerend opbrengst patroon op de ... | |
| Pm2 | OS | 12:56 | 14:00 | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | 5 op een rij door breuken op de Winder. | |
| Pm2 | OS | 14:00 | 14:05 | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | Vervolg stilstand OD. Breedstrekvals voor de oproller scho... | |
| Pm2 | OS | 04:27 | 04:46 | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | 5 op rij agv breuk winder. | |



| Stilstand: vrijdag-04-03-2022 | | | | L- Extern | | O- Papiertechnisch | | | | | O- PT Verwerking | | | M- Natpartij | | M- PDS | | | | | M- ADS | | Breuken | | | Diversen | | | | | | | | | | | | | |
|-------------------------------|------|-------|-------|-----------|----|--------------------|-----|-----|-----|-----|------------------|----|----|--------------|-----|--------|----|-----|-----|----|--------|-----|---------|----|----|----------|----|-----|----|----|----|---------|---------|--------|-----------|--|--|--|---|
| Bedrijf | Stop | Van | Tot | # | St | Pul | Str | AGV | Scd | Bel | Vol | Ro | Re | SW | PTO | TT | KZ | Bol | RH1 | Do | Pic | 3ep | 1d | 2d | 3d | 4d | 5d | Siz | 6d | 7d | Op | Oorz... | Positie | Aantal | Opmerking | | | | |
| Bedrijf: Pm2 | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| Pm2 | OS | 08:09 | 09:09 | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | 5 op een rij. Blad afgeslagen in de drumpulver, Proceme... | | |
| Pm2 | OS | 18:25 | 18:28 | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | wisselbreuk! | | |
| Pm2 | OS | 05:31 | 05:35 | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | echo-change. | | |
| | | | | | | | | | | | | | | | | | | | 50 | | | | | | | | | | | | | | | | | | | | 7 |

RCF

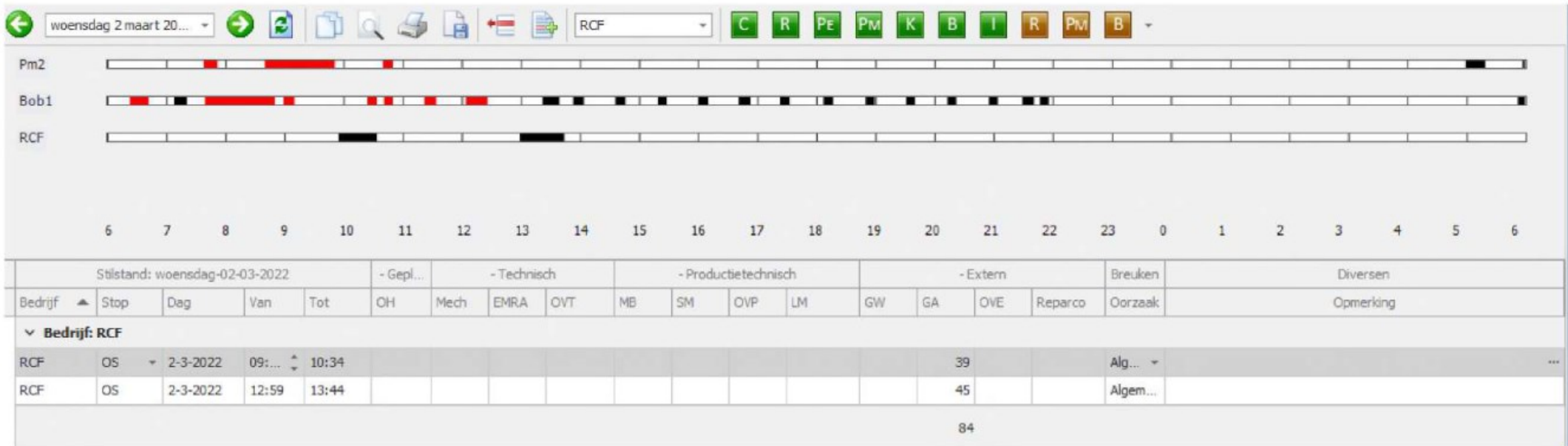
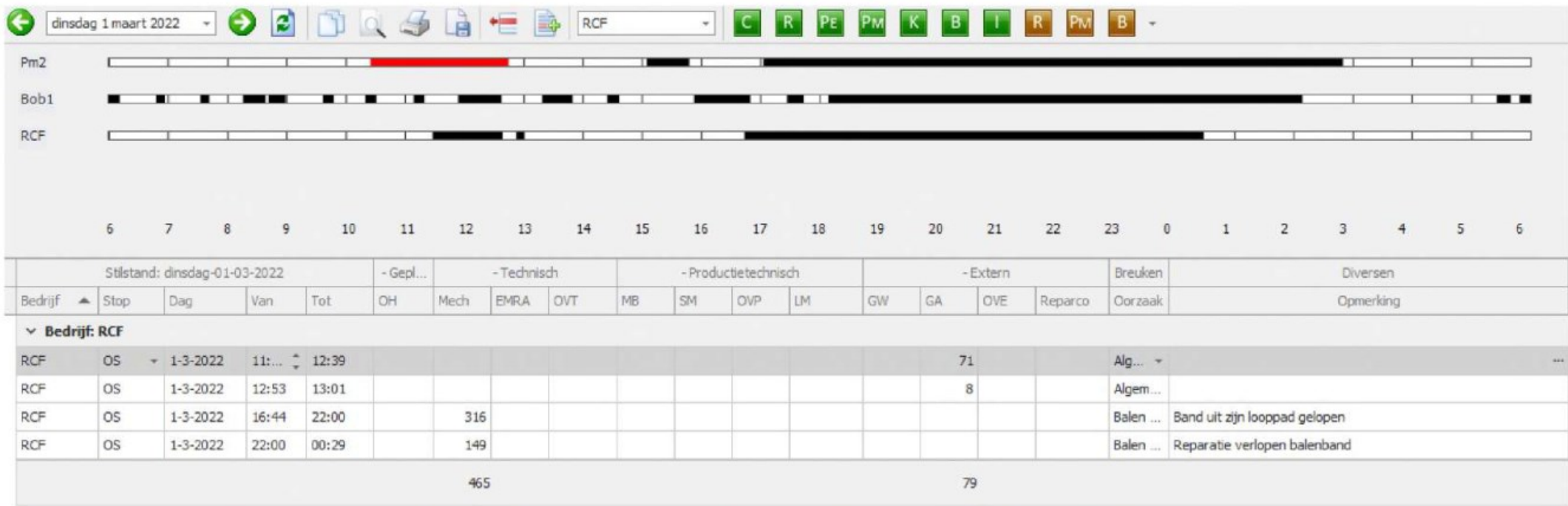
1-3-2022 t/m 4-3-2022

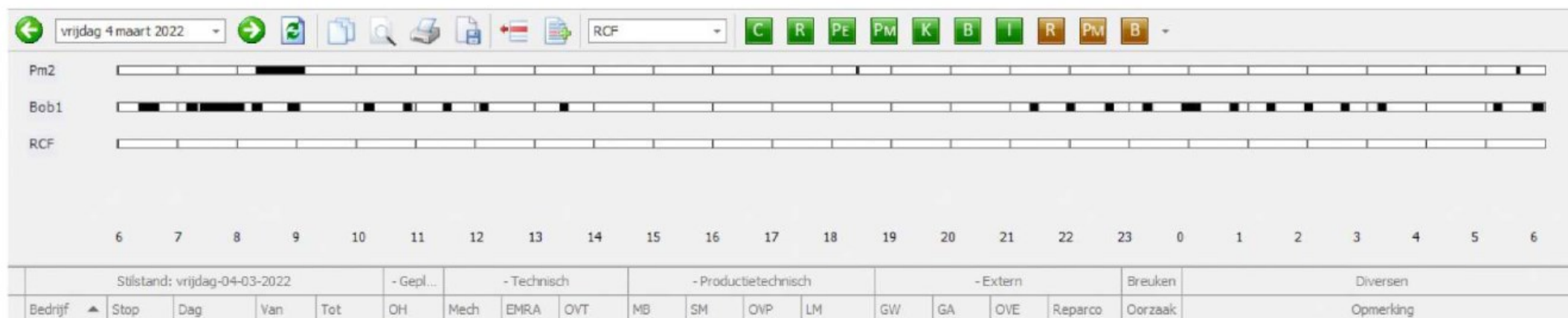
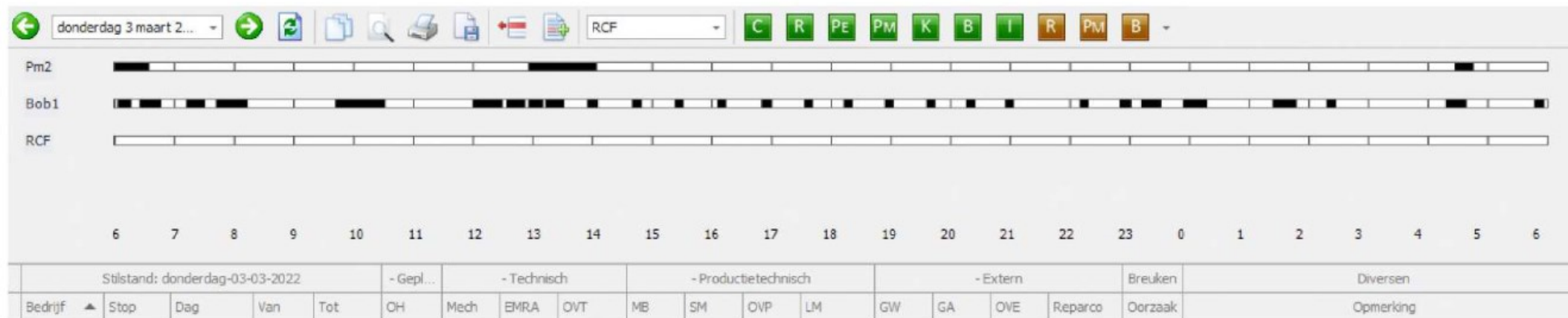
Afkortingen

PM2 = Papiermachine 2 (verpakkingspapier)

Bob 1 = Bobineuze 1 (snijmachine en oprolmachine)

RCF = Pulpproductie verpakkingspapier





Centrale

1-3-2022 t/m 4-3-2022

Afkortingen

K81 = Gasketel 81

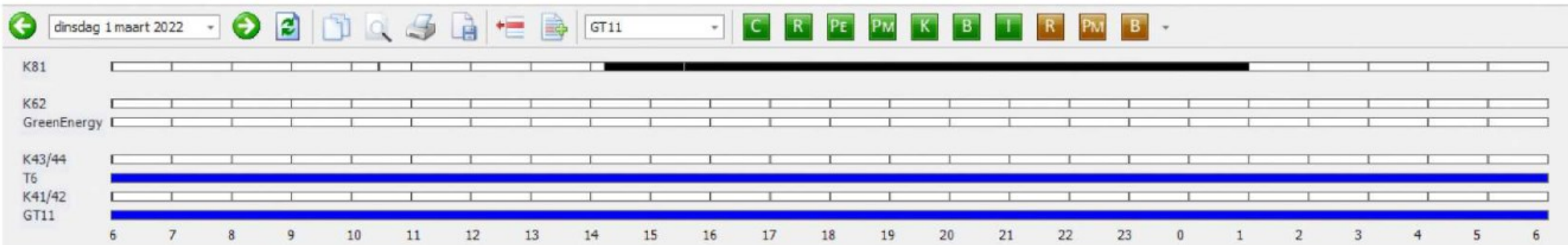
K62 = Biomassaketel 62

T6 = Stoomturbine 6 (langdurig buiten bedrijf)

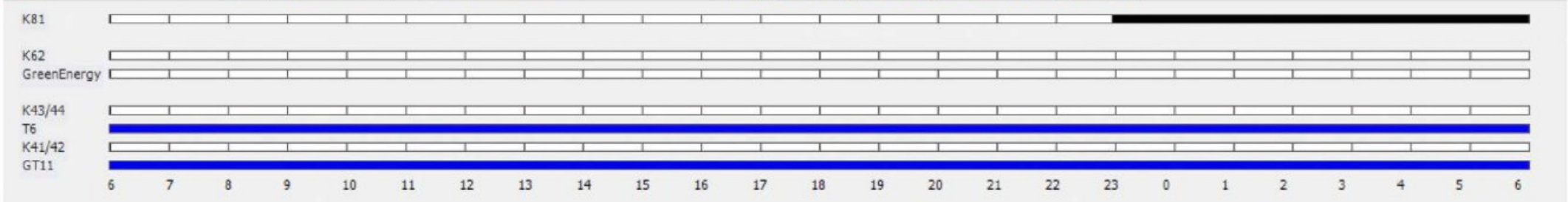
GT11 = Gasturbine 11 (langdurig buiten bedrijf)

K41/42 = Buiten bedrijf

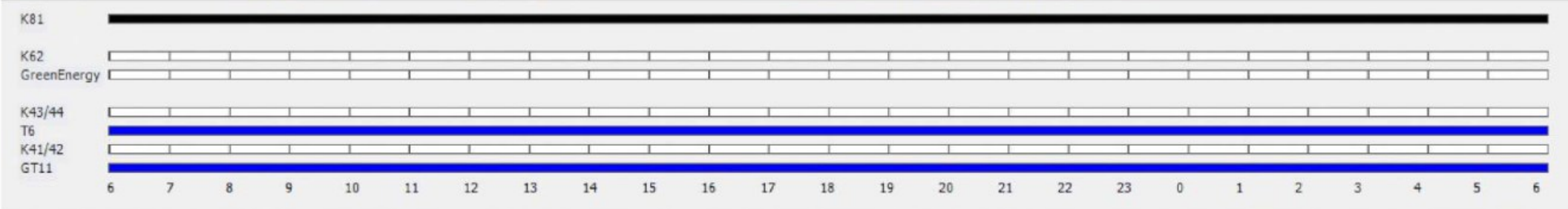
K43/44 = Gas- en biogasketel 43/44



| Stilstand: dinsdag-01-03-2022 | | | | | - Gepl... | | | | - Technisch | | | | - Productietechnisch | | | | - Extern | | Breuken | Diversen |
|-------------------------------|------|----------|-------|-------|-----------|------|------|-----|-------------|----|-----|----|----------------------|-------|-----|---------|----------|-----------|---------|----------|
| Bedrijf | Stop | Dag | Van | Tot | OH | Mech | EMRA | OVT | MB | SM | OVP | LM | GW | GA | OVE | Reparco | Oorzaak | Opmerking | | |
| Bedrijf: GT11 | | | | | | | | | | | | | | | | | | | | |
| GT11 | PS | 1-3-2022 | 06:00 | 14:00 | | | | | | | | | | | 480 | | | | | |
| GT11 | PS | 1-3-2022 | 14:00 | 22:00 | | | | | | | | | | | 480 | | | | | |
| GT11 | PS | 1-3-2022 | 22:00 | 06:00 | | | | | | | | | | | 480 | | | | | |
| | | | | | | | | | | | | | | 1.440 | | | | | | |
| Bedrijf: K43/44 | | | | | | | | | | | | | | | | | | | | |
| K43/44 | OS | 1-3-2022 | 08:00 | 08:01 | | | | | | | | | | | 1 | | | | | |
| | | | | | | | | | | | | | | 1 | | | | | | |
| Bedrijf: K81 | | | | | | | | | | | | | | | | | | | | |
| K81 | OS | 1-3-2022 | 10:27 | 10:29 | | | | | | | | | | | 2 | | | | | |
| K81 | OS | 1-3-2022 | 14:14 | 15:34 | | | | | | | | | | | 80 | | | | | |
| K81 | OS | 1-3-2022 | 15:35 | 22:00 | | | | | | | | | | | 385 | | | | | |
| K81 | OS | 1-3-2022 | 22:00 | 01:01 | | | | | | | | | | | 181 | | | | | |
| | | | | | | | | | | | | | | 648 | | | | | | |
| Bedrijf: T6 | | | | | | | | | | | | | | | | | | | | |
| T6 | PS | 1-3-2022 | 06:00 | 14:00 | | | | | | | | | | | 480 | | | | | |
| T6 | PS | 1-3-2022 | 14:00 | 22:00 | | | | | | | | | | | 480 | | | | | |
| T6 | PS | 1-3-2022 | 22:00 | 06:00 | | | | | | | | | | | 480 | | | | | |
| | | | | | | | | | | | | | | 1.440 | | | | | | |



| Stilstand: woensdag-02-03-2022 | | | | | - Gepl... | - Technisch | | | | - Productietechnisch | | | | - Extern | | | Breuken | Diversen | |
|--------------------------------|------|----------|--------|-------|-----------|-------------|------|-----|----|----------------------|-----|----|----|----------|-------|---------|---------|-----------|--|
| Bedrijf ▲ | Stop | Dag | Van | Tot | OH | Mech | EMRA | OVT | MB | SM | OVP | LM | GW | GA | OVE | Reparco | Oorzaak | Opmerking | |
| ▼ Bedrijf: GT11 | | | | | | | | | | | | | | | | | | | |
| GT11 | PS | 2-3-2022 | 06:... | 14:00 | | | | | | | | | | | 480 | | | ... | |
| GT11 | PS | 2-3-2022 | 14:00 | 22:00 | | | | | | | | | | | 480 | | | | |
| GT11 | PS | 2-3-2022 | 22:00 | 06:00 | | | | | | | | | | | 480 | | | | |
| | | | | | | | | | | | | | | | 1.440 | | | | |
| ▼ Bedrijf: K81 | | | | | | | | | | | | | | | | | | | |
| K81 | OS | 2-3-2022 | 22:57 | 06:00 | | | | | | | | | | | 423 | | | | |
| | | | | | | | | | | | | | | | 423 | | | | |
| ▼ Bedrijf: T6 | | | | | | | | | | | | | | | | | | | |
| T6 | PS | 2-3-2022 | 06:00 | 14:00 | | | | | | | | | | | 480 | | | | |
| T6 | PS | 2-3-2022 | 14:00 | 22:00 | | | | | | | | | | | 480 | | | | |
| T6 | PS | 2-3-2022 | 22:00 | 06:00 | | | | | | | | | | | 480 | | | | |
| | | | | | | | | | | | | | | | 1.440 | | | | |



| Stilstand: donderdag-03-03-2022 | | | | | - Gepl... | | | | - Technisch | | | | - Productietechnisch | | | | - Extern | | | Breuken | Diversen |
|---------------------------------|------|----------|-------|-------|-----------|------|------|-----|-------------|----|-----|----|----------------------|----|-----|---------|----------|-----------|--|---------|----------|
| Bedrijf | Stop | Dag | Van | Tot | OH | Mech | EMRA | OVT | MB | SM | OVP | LM | GW | GA | OVE | Reparco | Oorzaak | Opmerking | | | |
| ▼ Bedrijf: GT11 | | | | | | | | | | | | | | | | | | | | | |
| GT11 | PS | 3-3-2022 | 06:00 | 14:00 | | | | | | | | | | | | | | 480 | | | |
| GT11 | PS | 3-3-2022 | 14:00 | 22:00 | | | | | | | | | | | | | | 480 | | | |
| GT11 | PS | 3-3-2022 | 22:00 | 06:00 | | | | | | | | | | | | | | 480 | | | |
| | | | | | | | | | | | | | | | | | | 1.440 | | | |
| ▼ Bedrijf: K81 | | | | | | | | | | | | | | | | | | | | | |
| K81 | OS | 3-3-2022 | 06:00 | 14:00 | | | | | | | | | | | | | | 480 | | | |
| K81 | OS | 3-3-2022 | 14:00 | 22:00 | | | | | | | | | | | | | | 480 | | | |
| K81 | OS | 3-3-2022 | 22:00 | 06:00 | | | | | | | | | | | | | | 480 | | | |
| | | | | | | | | | | | | | | | | | | 1.440 | | | |
| ▼ Bedrijf: T6 | | | | | | | | | | | | | | | | | | | | | |
| T6 | PS | 3-3-2022 | 06:00 | 14:00 | | | | | | | | | | | | | | 480 | | | |
| T6 | PS | 3-3-2022 | 14:00 | 22:00 | | | | | | | | | | | | | | 480 | | | |
| T6 | PS | 3-3-2022 | 22:00 | 06:00 | | | | | | | | | | | | | | 480 | | | |
| | | | | | | | | | | | | | | | | | | 1.440 | | | |

PM1

15-3-2022 t/m 16-3-2022

Afkortingen:

PM1 = Papiermachine 1 (publicatiepapier)

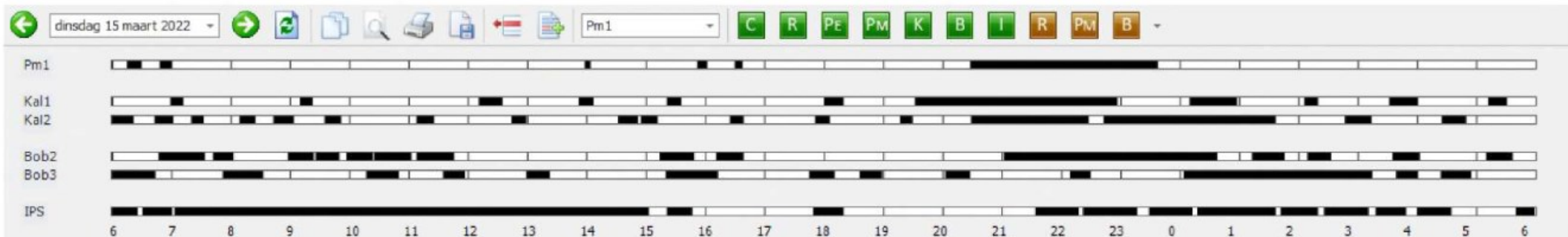
Kal 1 = kalender 1

Kal 2 = kalender 2

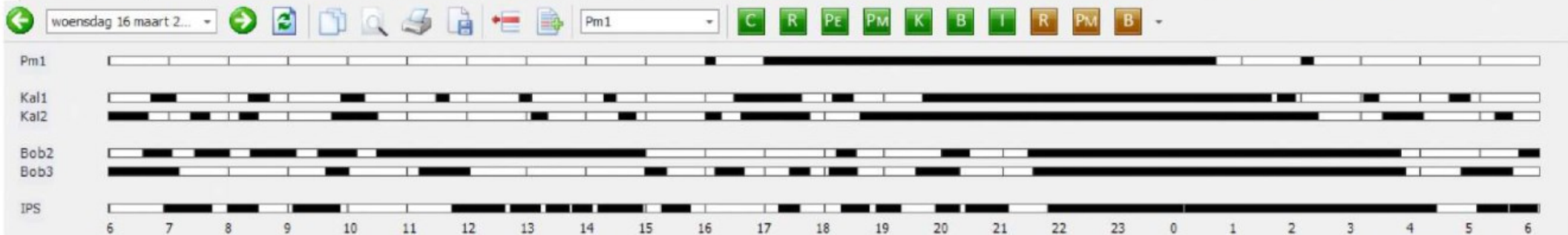
Bob 2 = Bobineuze 2 (snijmachine en oprolmachine)

Bob 3 = Bobineuze 3 (snijmachine en oprolmachine)

IPS = Inpakstraat



| Stilstand: dinsdag-15-03-2022 | | | | L- Extern | | | | O- Papiertechisch | | | | M- Persbreuk | | | | M- Droogpartijbreuk | | | | M- O... | | | Breuken | | | Diversen | | | | | | | | | | | | | |
|-------------------------------|--------|-------|-------|-----------|----|-----|-----|-------------------|----|------|-----|--------------|----|----|----|---------------------|----|-----|----|---------|-----|-----|---------|-----|----|----------|----|----|----|-----|----|-----|---------|---------|--------|-----------|---|---|--|
| Bedrijf | Stop | Van | Tot | # | St | Pul | Str | Ov | AG | Repi | Scd | Na | Pe | Dr | Vo | Re | SW | PTO | Sp | Do | Pic | 3ej | 4ej | Onb | 1e | 3d | 4d | 5d | 6d | Onb | Op | Tar | Oorz... | Positie | Aantal | Opmerking | | | |
| Bedrijf: Pm1 | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| Pm1 | Bre... | 06:30 | 06:30 | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | 1 | KS- BZ, langere tijdsduur doordat we een zwarte tamb... | |
| Pm1 | Breuk | 06:48 | 07:01 | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | 1 | Pluk/sticky 1,5m AZ, zichtbaar op PLW2, langere tijdsduur ... | | |
| Pm1 | OS | 13:58 | 14:04 | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | 6 | Overig | Prop erover en gegrepen door spreidwals . | |
| Pm1 | Breuk | 15:52 | 16:02 | | | | | | | | | | | | | | | | | | | | | | | 10 | | | | | | | | | | 1 | V-breuk 2e drgroep 1,5m bz | | |
| Pm1 | Breuk | 16:30 | 16:38 | | | | | | | | | | | | | | | | | | | | | | | | 8 | | | | | | | | | 1 | klever bz te zien 2e drooggroep. gaat kapot in 3e groep | | |
| Pm1 | OS | 20:28 | 23:38 | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | 1 | Geen pulp, problemen FOI-6 pomp nafotatie. |



| Stilstand: woensdag-16-03-2022 | | | | L- Extern | | | | O- Papiertechisch | | | | M- Persbreuk | | | | M- Droogpartijbreuk | | | | M- O... | | | Breuken | | | Diversen | | | | | | | | | | | | | | | | |
|--------------------------------|--------|-------|-------|-----------|----|-----|-----|-------------------|----|------|-----|--------------|----|----|----|---------------------|----|-----|----|---------|-----|-----|---------|-----|----|----------|----|----|----|-----|----|-----|---------|---------|--------|-----------|--|---|---|---|---|---|
| Bedrijf | Stop | Van | Tot | # | St | Pul | Str | Ov | AG | Repi | Scd | Na | Pe | Dr | Vo | Re | SW | PTO | Sp | Do | Pic | 3ej | 4ej | Onb | 1e | 3d | 4d | 5d | 6d | Onb | Op | Tar | Oorz... | Positie | Aantal | Opmerking | | | | | | |
| Bedrijf: Pm1 | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| Pm1 | Bre... | 16:11 | 16:11 | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | 1 | Breukmelding dl. 37/38, breukvlak terug te zien op cam... | | | |
| Pm1 | OS | 16:59 | 22:00 | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | 1 | Uitval ketel 43, niet direct door kunnen starten, blad terug... | |
| Pm1 | OS | 22:00 | 00:35 | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | 1 | 00:00 droogpartij weer op druk en begonnen met doorvoe... |
| Pm1 | OS | 02:01 | 02:13 | 12 | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | 1 | Weer trip ketel 43/44. Eerste poging om ketel op te starte... |
| 468 | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| 11 | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| 1 | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |

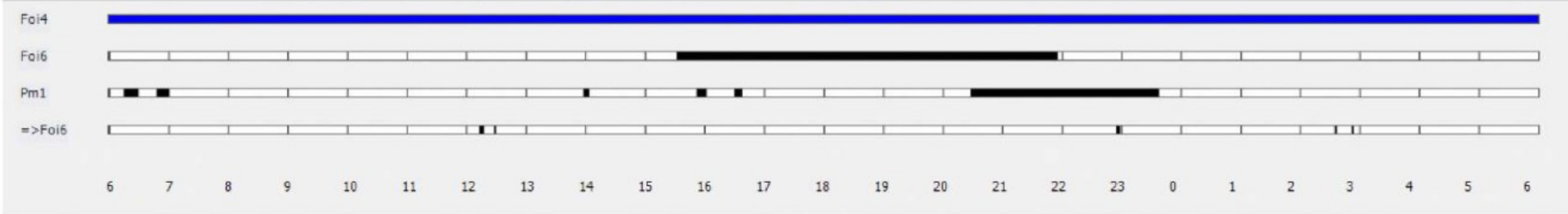
FOI's

15-3-2022 t/m 16-3-2022

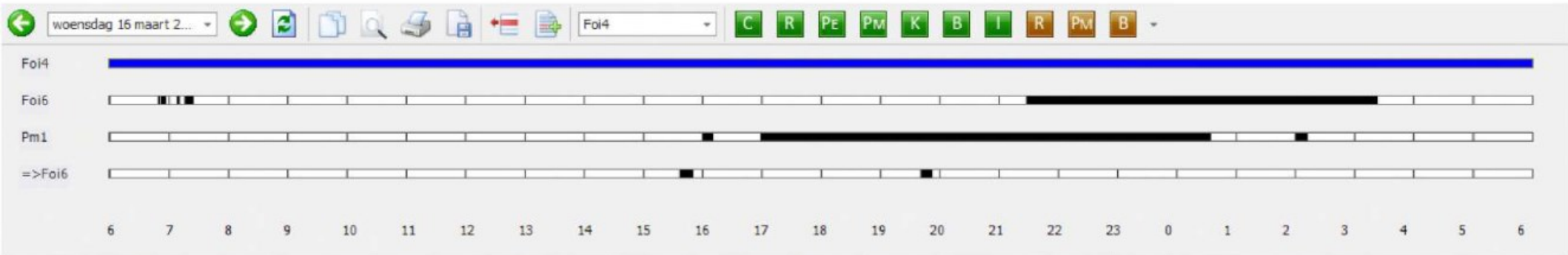
Afkortingen

FOI 4 = Flotatie Ontinkting 4 (langdurig buiten bedrijf)

FOI 6 = Flotatie Ontinkting 6



| Stilstand: dinsdag-15-03-2022 | | | | | - Gepl... | - Technisch | | | - Productietechnisch | | | | - Extern | | | Breuken | Diversen | | |
|-------------------------------|------|-----------|--------|-------|-----------|-------------|------|-----|----------------------|----|-----|----|----------|----|-------|---------|----------|---|--|
| Bedrijf | Stop | Dag | Van | Tot | OH | Mech | EMRA | OVT | MB | SM | OVP | LM | GW | GA | OVE | Reparco | Oorzaak | Opmerking | |
| Bedrijf: Foi4 | | | | | | | | | | | | | | | | | | | |
| Foi4 | PS | 15-3-2022 | 06:... | 14:00 | | | | | | | | | | | 480 | | Alg... | | |
| Foi4 | PS | 15-3-2022 | 14:00 | 22:00 | | | | | | | | | | | 480 | | Algem... | | |
| Foi4 | PS | 15-3-2022 | 22:00 | 06:00 | | | | | | | | | | | 480 | | Algem... | | |
| | | | | | | | | | | | | | | | 1.440 | | | | |
| Bedrijf: Foi6 | | | | | | | | | | | | | | | | | | | |
| Foi6 | OS | 15-3-2022 | 15:32 | 21:56 | | | 384 | | | | | | | | | | Nafot... | Motor VOPO naffotatie 37E0802 wisselen. Andere type motor ge... | |
| | | | | | | | | | | | | | | | 384 | | | | |



| Stilstand: woensdag-16-03-2022 | | | | | - Gepl... | | | | - Technisch | | | | - Productietechnisch | | | | - Extern | | | Breuken | Diversen |
|--------------------------------|------|-----------|--------|-------|-----------|------|------|-----|-------------|----|-----|----|----------------------|----|-----|---------|----------|-----------|--|---------|----------|
| Bedrijf | Stop | Dag | Van | Tot | OH | Mech | EMRA | OVT | MB | SM | OVP | LM | GW | GA | OVE | Reparco | Oorzaak | Opmerking | | | |
| Bedrijf: Foi4 | | | | | | | | | | | | | | | | | | | | | |
| Foi4 | PS | 16-3-2022 | 06:... | 14:00 | | | | | | | | | | | | | | 480 | Alg... | | |
| Foi4 | PS | 16-3-2022 | 14:00 | 22:00 | | | | | | | | | | | | | | 480 | Algem... | | |
| Foi4 | PS | 16-3-2022 | 22:00 | 06:00 | | | | | | | | | | | | | | 480 | Algem... | | |
| 1.440 | | | | | | | | | | | | | | | | | | | | | |
| Bedrijf: Foi6 | | | | | | | | | | | | | | | | | | | | | |
| Foi6 | OS | 16-3-2022 | 06:49 | 06:51 | | | | | | | 2 | | | | | | | | Indikk... Stappelaar indikker 2 en onrust naar schroefpers 3 | | |
| Foi6 | OS | 16-3-2022 | 06:52 | 06:57 | | | | | | | 5 | | | | | | | | Indikk... Stappelaar indikker 2 en onrust naar schroefpers 3 | | |
| Foi6 | OS | 16-3-2022 | 07:08 | 07:11 | | | | | | | 3 | | | | | | | | Indikk... Stappelaar indikker 2 en onrust naar schroefpers 3 | | |
| Foi6 | OS | 16-3-2022 | 07:16 | 07:25 | | | | | | | 9 | | | | | | | | Indikk... Stappelaar indikker 2 en onrust naar schroefpers 3 | | |
| Foi6 | OS | 16-3-2022 | 21:28 | 22:00 | | | | | | | | | | | | | 32 | | Algem... K43/44 problemen | | |
| Foi6 | OS | 16-3-2022 | 22:00 | 03:24 | | | | | | | | | | | | | 324 | | Algem... K43/44 problemen | | |
| 19 | | | | | | | | | | | 356 | | | | | | | | | | |

PM2

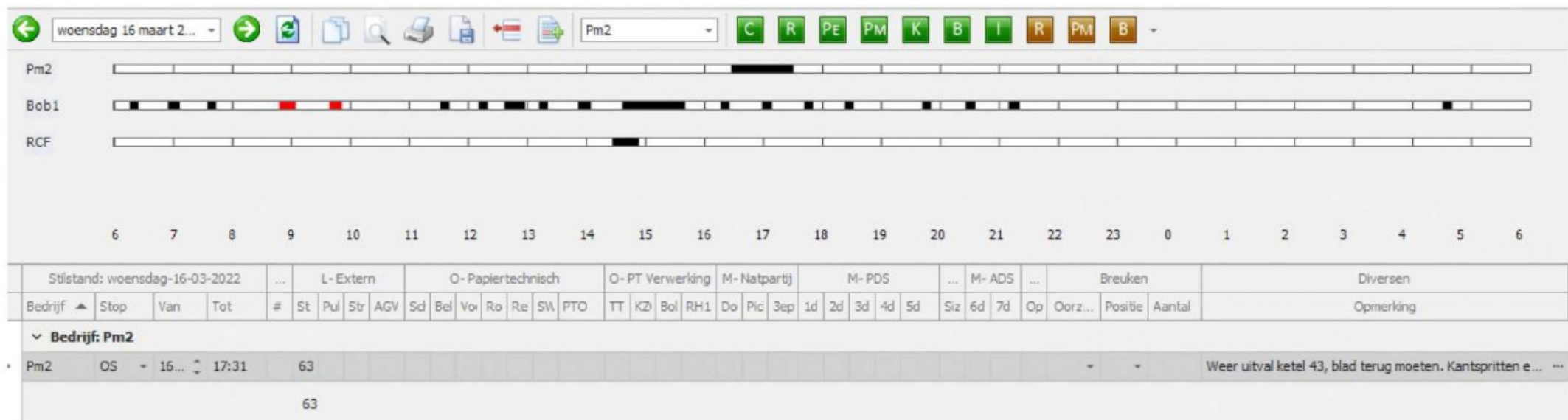
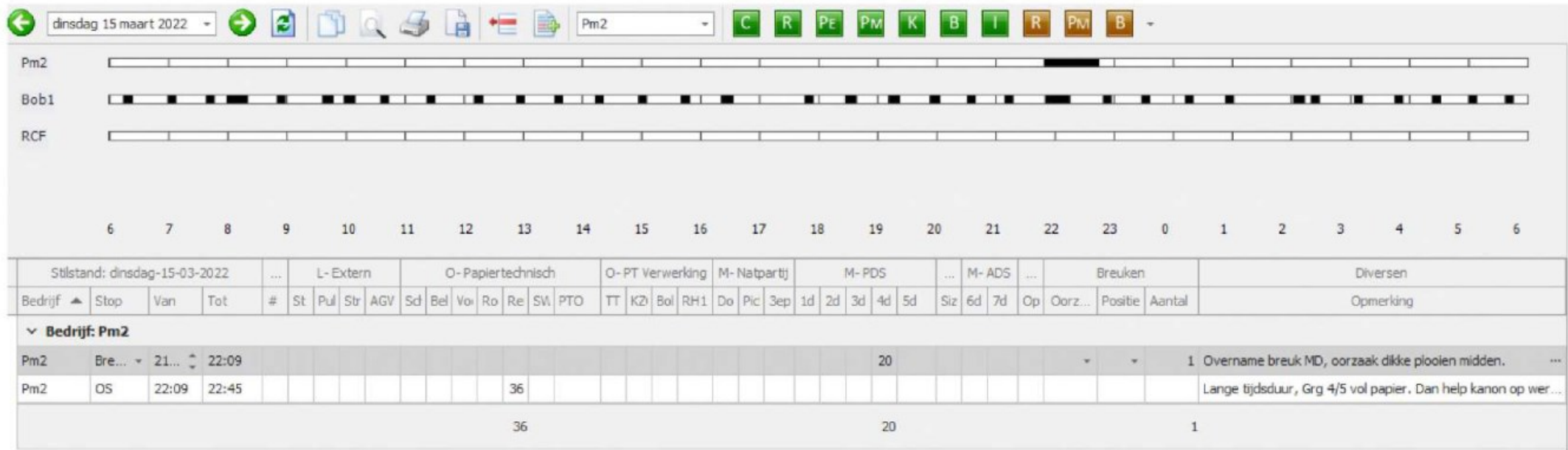
15-3-2022 t/m 16-3-2022

Afkortingen

PM2 = Papiermachine 2 (verpakkingspapier)

Bob 1 = Bobineuze 1 (snijmachine en oprolmachine)

RCF = Pulpproductie verpakkingspapier



RCF

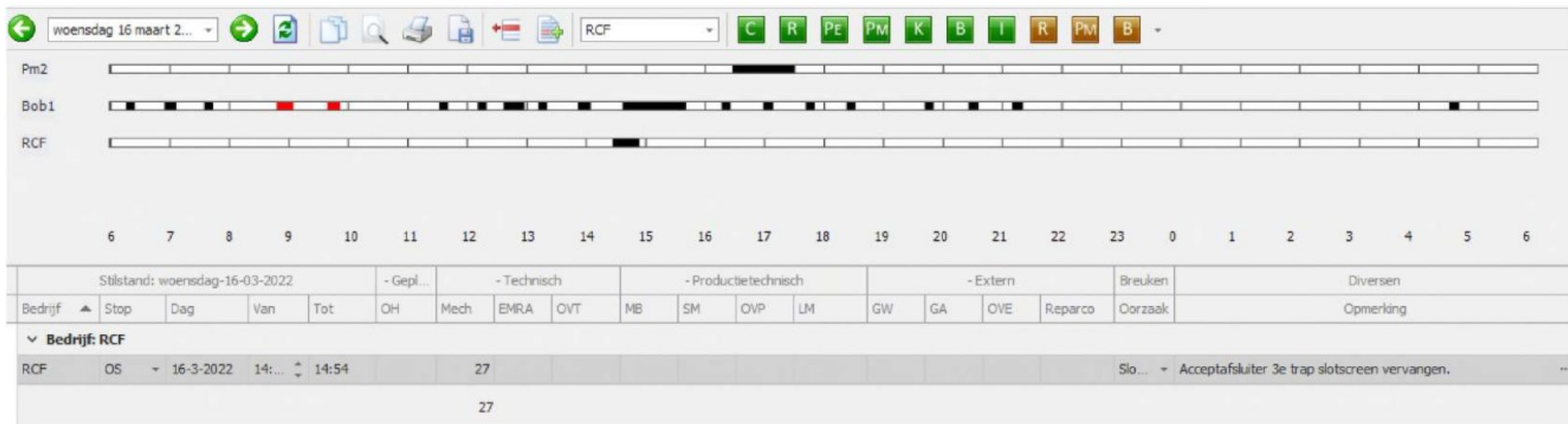
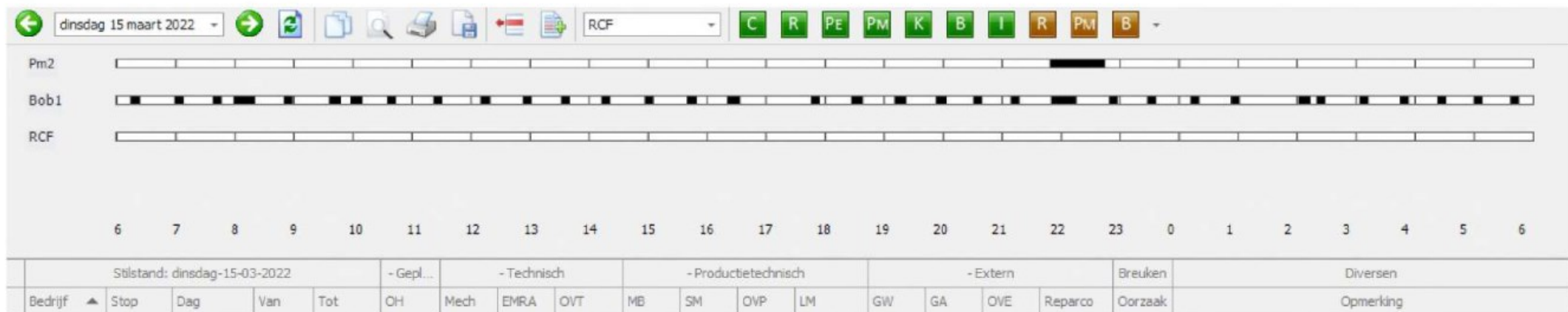
15-3-2022 t/m 16-3-2022

Afkortingen

PM2 = Papiermachine 2 (verpakkingspapier)

Bob 1 = Bobineuze 1 (snijmachine en oprolmachine)

RCF = Pulpproductie verpakkingspapier



Centrale

15-3-2022 t/m 16-3-2022

Afkortingen

K81 = Gasketel 81

K62 = Biomassaketel 62

T6 = Stoomturbine 6 (langdurig buiten bedrijf)

GT11 = Gasturbine 11 (langdurig buiten bedrijf)

K41/42 = Buiten bedrijf

K43/44 = Gas- en biogasketel 43/44

dinsdag 15 maart 2022 GT11

K81
K62
GreenEnergy
K43/44
T6
K41/42
GT11

6 7 8 9 10 11 12 13 14 15 16 17 18 19 20 21 22 23 0 1 2 3 4 5 6

| Stilstand: dinsdag-15-03-2022 | | | | | - Gepl... | | | | - Technisch | | | | - Productietechnisch | | | | - Extern | | | Breuken | Diversen |
|-------------------------------|------|-----------|-------|-------|-----------|------|------|-----|-------------|----|-----|----|----------------------|-------|-----|---------|----------|-----------|--|---------|----------|
| Bedrijf | Stop | Dag | Van | Tot | OH | Mech | EMRA | OVT | MB | SM | OVP | LM | GW | GA | OVE | Reparco | Oorzaak | Opmerking | | | |
| Bedrijf: GT11 | | | | | | | | | | | | | | | | | | | | | |
| GT11 | PS | 15-3-2022 | 06:00 | 14:00 | | | | | | | | | | | 480 | | | | | | |
| GT11 | PS | 15-3-2022 | 14:00 | 22:00 | | | | | | | | | | | 480 | | | | | | |
| GT11 | PS | 15-3-2022 | 22:00 | 06:00 | | | | | | | | | | | 480 | | | | | | |
| | | | | | | | | | | | | | | 1.440 | | | | | | | |
| Bedrijf: K43/44 | | | | | | | | | | | | | | | | | | | | | |
| K43/44 | OS | 15-3-2022 | 16:31 | 16:32 | | | | | | | | | | | 1 | | | | | | |
| | | | | | | | | | | | | | | 1 | | | | | | | |
| Bedrijf: K81 | | | | | | | | | | | | | | | | | | | | | |
| K81 | OS | 15-3-2022 | 21:51 | 21:52 | | | | | | | | | | | 1 | | | | | | |
| K81 | OS | 15-3-2022 | 22:16 | 22:36 | | | | | | | | | | | 20 | | | | | | |
| K81 | OS | 15-3-2022 | 22:38 | 06:00 | | | | | | | | | | | 442 | | | | | | |
| | | | | | | | | | | | | | | 463 | | | | | | | |
| Bedrijf: T6 | | | | | | | | | | | | | | | | | | | | | |
| T6 | PS | 15-3-2022 | 06:00 | 14:00 | | | | | | | | | | | 480 | | | | | | |
| T6 | PS | 15-3-2022 | 14:00 | 22:00 | | | | | | | | | | | 480 | | | | | | |
| T6 | PS | 15-3-2022 | 22:00 | 06:00 | | | | | | | | | | | 480 | | | | | | |
| | | | | | | | | | | | | | | 1.440 | | | | | | | |

PM1

19-4-2022

Afkortingen:

PM1 = Papiermachine 1 (publicatiepapier)

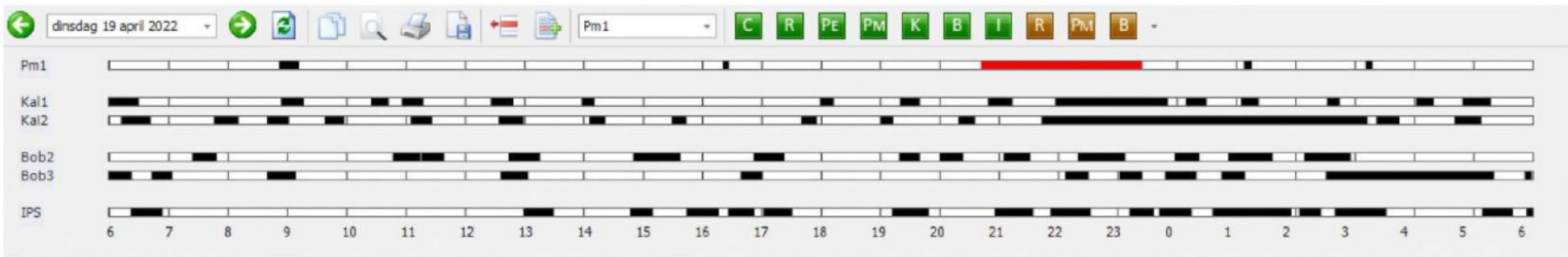
Kal 1 = kalender 1

Kal 2 = kalender 2

Bob 2 = Bobineuze 2 (snijmachine en oprolmachine)

Bob 3 = Bobineuze 3 (snijmachine en oprolmachine)

IPS = Inpakstraat



| Stilstand: dinsdag-19-04-2022 | | | | L- Extern | | | | | | | O- Papier technisch | | | | | | | M- Persbreuk | | | | | M- Droogpartijbreuk | | | | | M- O... | | Breuken | | | Diversen | | | | | | | |
|-------------------------------|---------|-------|-------|-----------|----|-----|-----|----|----|------|---------------------|----|----|----|----|----|----|--------------|----|----|-----|----|---------------------|-----|----|----|----|---------|----|---------|----|-----|----------|---------|--------|-----------|---|---|---|---|
| Bedrijf | Stop | Van | Tot | # | St | Pul | Str | Ov | AG | Repi | Scd | Na | Pe | Dr | Vo | Re | SW | PTO | Sp | Do | Pic | 3e | 4e | Onb | 1e | 3d | 4d | 5d | 6d | Onb | Op | Tar | Oorz... | Positie | Aantal | Opmerking | | | | |
| Bedrijf: Pm1 | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| Pm1 | Bre... | 08:02 | 09:02 | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | 1 | Stofkladje AZ 4e pers. | | |
| Pm1 | OS | 09:02 | 09:12 | | | | | | | | | | | | | | | | 10 | | | | | | | | | | | | | | | | | | | 1 | Bonusbreuk, camera cl.39/40 AZ, breukdetectie cl.37/38. | |
| Pm1 | Breuk | 16:21 | 16:27 | | | | | | | | | | | | | | | | | 6 | | | | | | | | | | | | | | | | | 1 | Vermoedelijk zwevend vuil. Eerste waarneming is onder pu... | | |
| Pm1 | OS_Elec | 20:42 | 23:25 | ... | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | 1 | Stof van doek. Eerste melding is verdunningswater rotorz... |
| Pm1 | Breuk | 01:08 | 01:16 | | | | | | | | | | | | | | | | | | | | | | 8 | | | | | | | | | | | | 1 | breuk cil 7/8 az pluk klever plw2 meerdere vlekken 4e p... | | |
| Pm1 | Breuk | 03:11 | 03:18 | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | 1 | breuk cil 15/16 , klever 2e groep 3m BZ | |
| | | | | 163 | | | | | | | | | | | | | | | 10 | 6 | 10 | 8 | 7 | | | | | | | | | | | 4 | | | | | | |

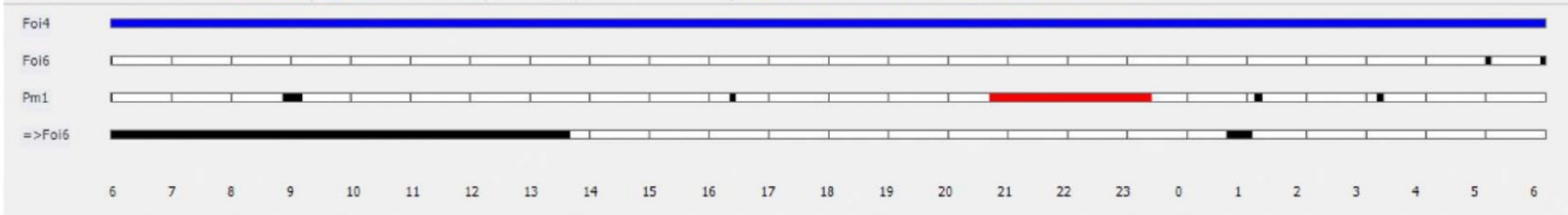
FOI's

19-4-2022

Afkortingen

FOI 4 = Flotatie Ontinkting 4 (langdurig buiten bedrijf)

FOI 6 = Flotatie Ontinkting 6



| Stilstand: dinsdag-19-04-2022 | | | | | - Gepl... | | | | - Technisch | | | | - Productietechnisch | | | | - Extern | | | Breuken | Diversen | | |
|-------------------------------|------|-----------|-------|-------|-----------|------|------|-----|-------------|----|-----|----|----------------------|----|-----|---------|----------|-----------|-------------------------------------|---------|----------|--|--|
| Bedrijf | Stop | Dag | Van | Tot | OH | Mech | EMRA | OVT | MB | SM | OVP | LM | GW | GA | OVE | Reparco | Oorzaak | Opmerking | | | | | |
| Bedrijf: Foi4 | | | | | | | | | | | | | | | | | | | | | | | |
| Foi4 | PS | 19-4-2022 | 06:00 | 14:00 | | | | | | | | | | | | | | 480 | Alg... | | | | |
| Foi4 | PS | 19-4-2022 | 14:00 | 22:00 | | | | | | | | | | | | | | 480 | Algem... | | | | |
| Foi4 | PS | 19-4-2022 | 22:00 | 06:00 | | | | | | | | | | | | | | 480 | Algem... | | | | |
| | | | | | | | | | | | | | | | | | | 1.440 | | | | | |
| Bedrijf: Foi6 | | | | | | | | | | | | | | | | | | | | | | | |
| Foi6 | OS | 20-4-2022 | 05:01 | 05:06 | | | | | | | 5 | | | | | | | | Indikk... Hoog koppel schroefpers 3 | | | | |
| Foi6 | OS | 20-4-2022 | 05:55 | 06:00 | | | | | | | | | | | | | | 5 | Algem... Stop en go | | | | |
| | | | | | | | | | | | | 5 | | | | | | | | | 5 | | |

PM2

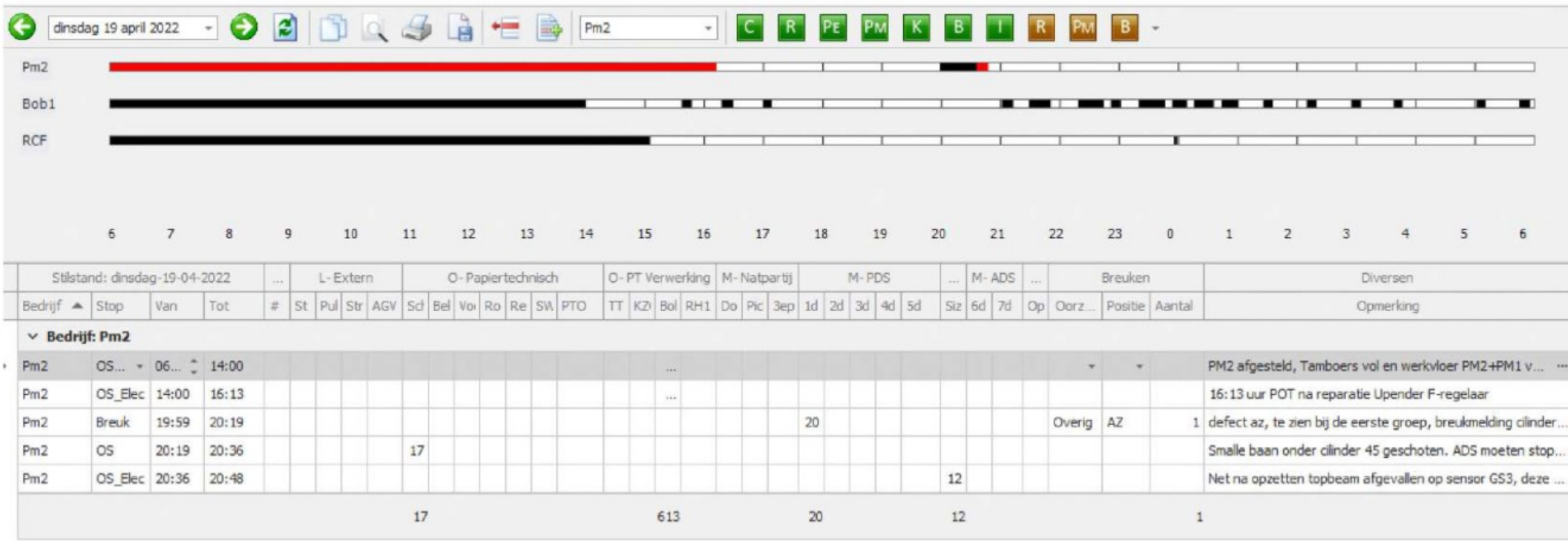
19-4-2022

Afkortingen

PM2 = Papiermachine 2 (verpakkingspapier)

Bob 1 = Bobineuze 1 (snijmachine en oprolmachine)

RCF = Pulpproductie verpakkingspapier



RCF

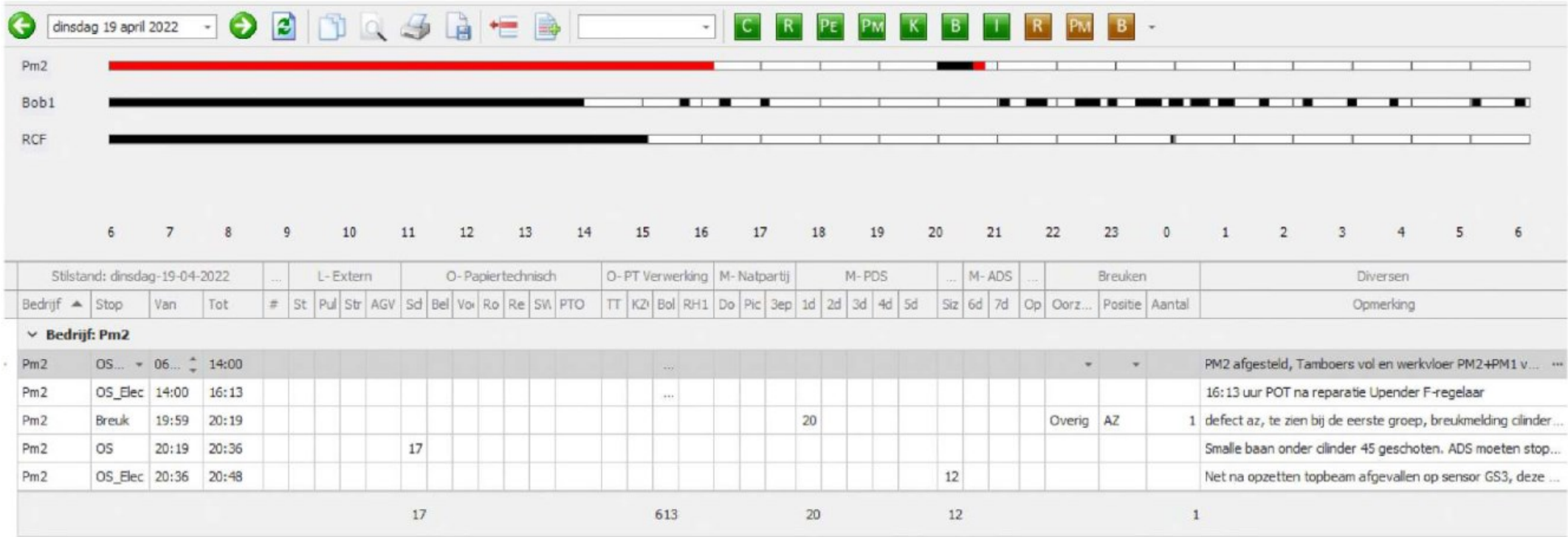
19-4-2022

Afkortingen

PM2 = Papiermachine 2 (verpakkingspapier)

Bob 1 = Bobineuze 1 (snijmachine en oprolmachine)

RCF = Pulpproductie verpakkingspapier



RCF

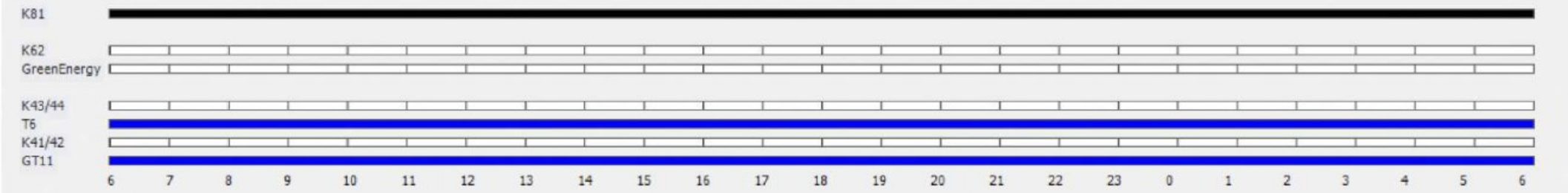
19-4-2022

Afkortingen

PM2 = Papiermachine 2 (verpakkingspapier)

Bob 1 = Bobineuze 1 (snijmachine en oprolmachine)

RCF = Pulpproductie verpakkingspapier



| Stilstand: dinsdag-19-04-2022 | | | | | - Gepl... | - Technisch | | | | - Productietechnisch | | | | - Extern | | | Breuken | Diversen | | | | | |
|-------------------------------|------|-----|-----|-----|-----------|-------------|------|-----|----|----------------------|-----|----|----|----------|-----|---------|---------|-----------|--|--|--|--|--|
| Bedrijf | Stop | Dag | Van | Tot | OH | Mech | EMRA | OVT | MB | SM | OVP | LM | GW | GA | OVE | Reparco | Oorzaak | Opmerking | | | | | |

| ▼ Bedrijf: GT11 | | | | | | | | | | | | | | | | | | | |
|-----------------|----|-----------|-------|-------|--|--|--|--|--|--|--|--|--|--|-------|--|--|--|-----|
| GT11 | PS | 19-4-2022 | 06:00 | 14:00 | | | | | | | | | | | 480 | | | | ... |
| GT11 | PS | 19-4-2022 | 14:00 | 22:00 | | | | | | | | | | | 480 | | | | |
| GT11 | PS | 19-4-2022 | 22:00 | 06:00 | | | | | | | | | | | 480 | | | | |
| | | | | | | | | | | | | | | | 1.440 | | | | |
| ▼ Bedrijf: K81 | | | | | | | | | | | | | | | | | | | |
| K81 | OS | 19-4-2022 | 06:00 | 14:00 | | | | | | | | | | | 480 | | | | |
| K81 | OS | 19-4-2022 | 14:00 | 22:00 | | | | | | | | | | | 480 | | | | |
| K81 | OS | 19-4-2022 | 22:00 | 06:00 | | | | | | | | | | | 480 | | | | |
| | | | | | | | | | | | | | | | 1.440 | | | | |
| ▼ Bedrijf: T6 | | | | | | | | | | | | | | | | | | | |
| T6 | PS | 19-4-2022 | 06:00 | 14:00 | | | | | | | | | | | 480 | | | | |
| T6 | PS | 19-4-2022 | 14:00 | 22:00 | | | | | | | | | | | 480 | | | | |
| T6 | PS | 19-4-2022 | 22:00 | 06:00 | | | | | | | | | | | 480 | | | | |
| | | | | | | | | | | | | | | | 1.440 | | | | |

PM1

21-4-2022 t/m 22-3-2022

Afkortingen:

PM1 = Papiermachine 1 (publicatiepapier)

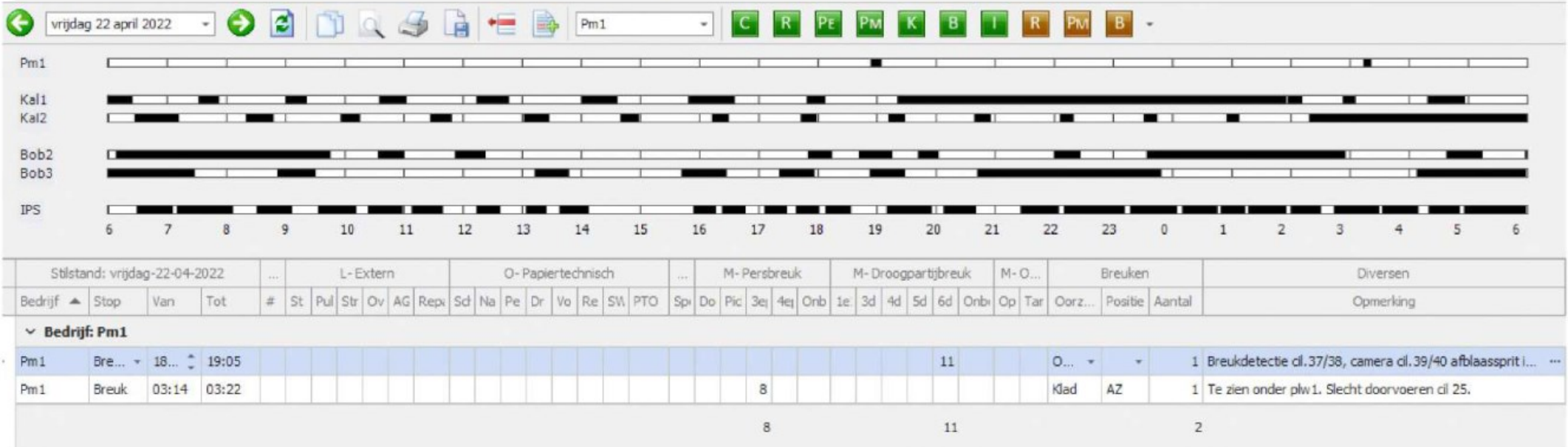
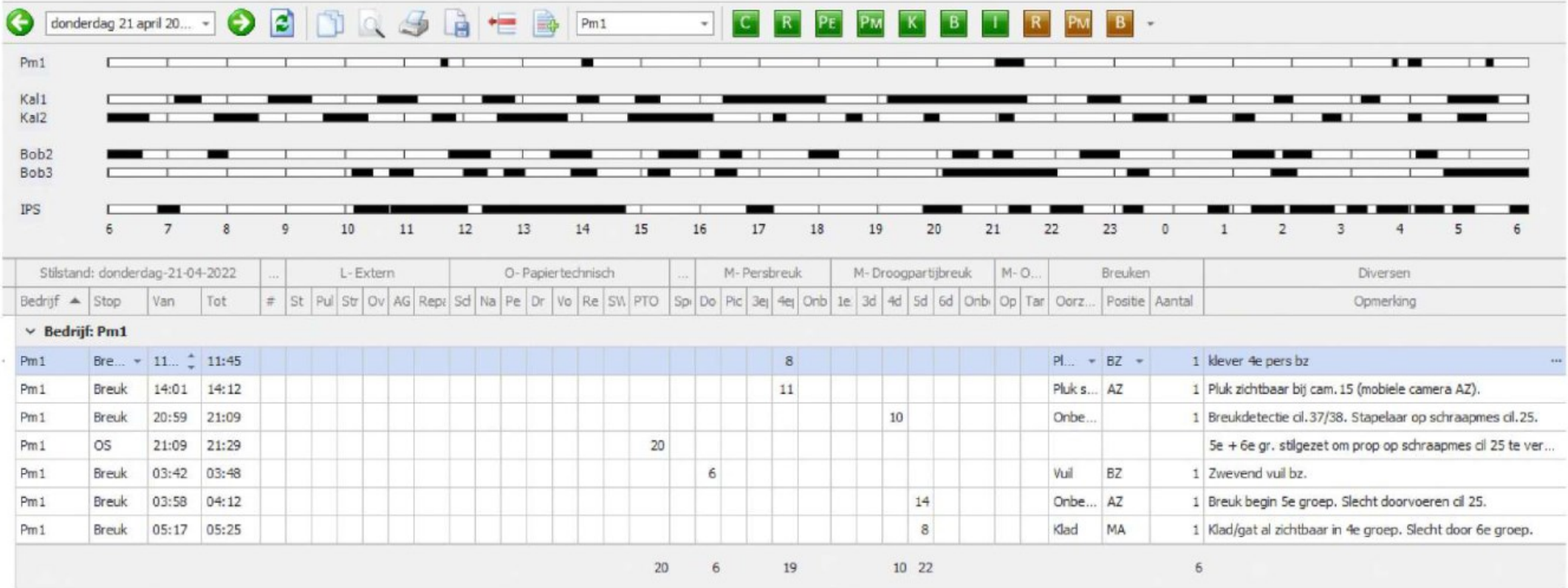
Kal 1 = kalender 1

Kal 2 = kalender 2

Bob 2 = Bobineuze 2 (snijmachine en oprolmachine)

Bob 3 = Bobineuze 3 (snijmachine en oprolmachine)

IPS = Inpakstraat



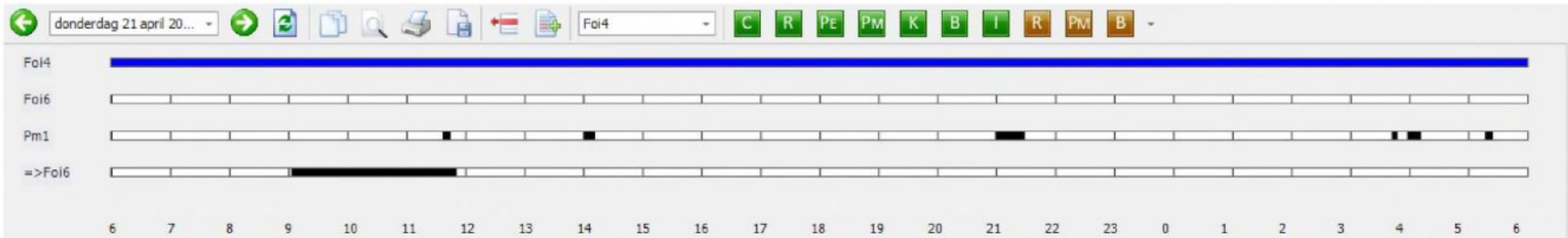
FOI's

21-4-2022 t/m 22-3-2022

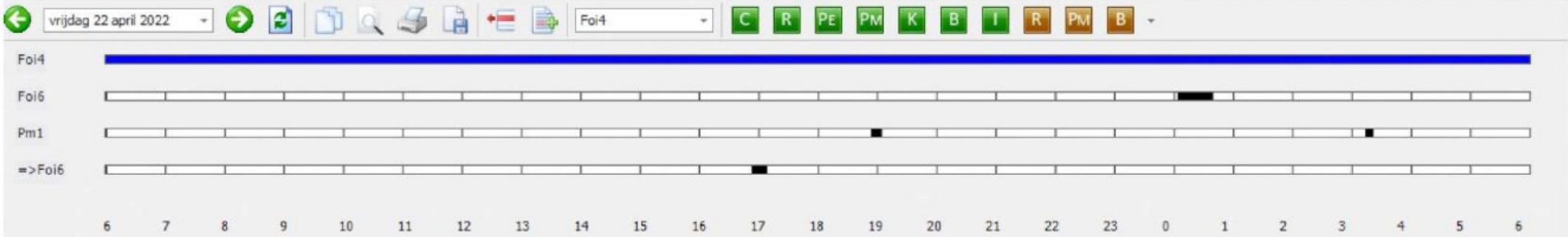
Afkortingen

FOI 4 = Flotatie Ontinkting 4 (langdurig buiten bedrijf)

FOI 6 = Flotatie Ontinkting 6



| Stilstand: donderdag-21-04-2022 | | | | | - Gepl... | - Technisch | | | | - Productietechnisch | | | | - Extern | | | Breuken | Diversen | |
|---------------------------------|------|-----------|--------|-------|-----------|-------------|------|-----|----|----------------------|-----|----|----|----------|-----|---------|---------|-----------|-----|
| Bedrijf | Stop | Dag | Van | Tot | OH | Mech | EMRA | OVT | MB | SM | OVP | LM | GW | GA | OVE | Reparco | Oorzaak | Opmerking | |
| Bedrijf: FoI4 | | | | | | | | | | | | | | | | | | | |
| FoI4 | PS | 21-4-2022 | 06:... | 14:00 | | | | | | | | | | | 480 | | | Alg... | ... |
| FoI4 | PS | 21-4-2022 | 14:00 | 22:00 | | | | | | | | | | | 480 | | | Algem... | |
| FoI4 | PS | 21-4-2022 | 22:00 | 06:00 | | | | | | | | | | | 480 | | | Algem... | |



| Stilstand: vrijdag-22-04-2022 | | | | | - Gepl... | - Technisch | | | | - Productietechnisch | | | | - Extern | | | Breuken | Diversen | |
|-------------------------------|------|-----------|--------|-------|-----------|-------------|------|-----|----|----------------------|-----|----|----|----------|-----|---------|---------|-----------|-----|
| Bedrijf | Stop | Dag | Van | Tot | OH | Mech | EMRA | OVT | MB | SM | OVP | LM | GW | GA | OVE | Reparco | Oorzaak | Opmerking | |
| Bedrijf: FoI4 | | | | | | | | | | | | | | | | | | | |
| FoI4 | PS | 22-4-2022 | 06:... | 14:00 | | | | | | | | | | | 480 | | | Alg... | ... |
| FoI4 | PS | 22-4-2022 | 14:00 | 22:00 | | | | | | | | | | | 480 | | | Algem... | |
| FoI4 | PS | 22-4-2022 | 22:00 | 06:00 | | | | | | | | | | | 480 | | | Algem... | |

1.440

| | | | | | | | | | | | | | | | | | | | |
|----------------------|----|-----------|-------|-------|--|--|--|--|--|--|----|--|--|--|--|--|--|-----------|----------------------|
| Bedrijf: FoI6 | | | | | | | | | | | | | | | | | | | |
| FoI6 | OS | 23-4-2022 | 00:04 | 00:40 | | | | | | | 36 | | | | | | | Diksto... | drukverschil 1e trap |

PM2

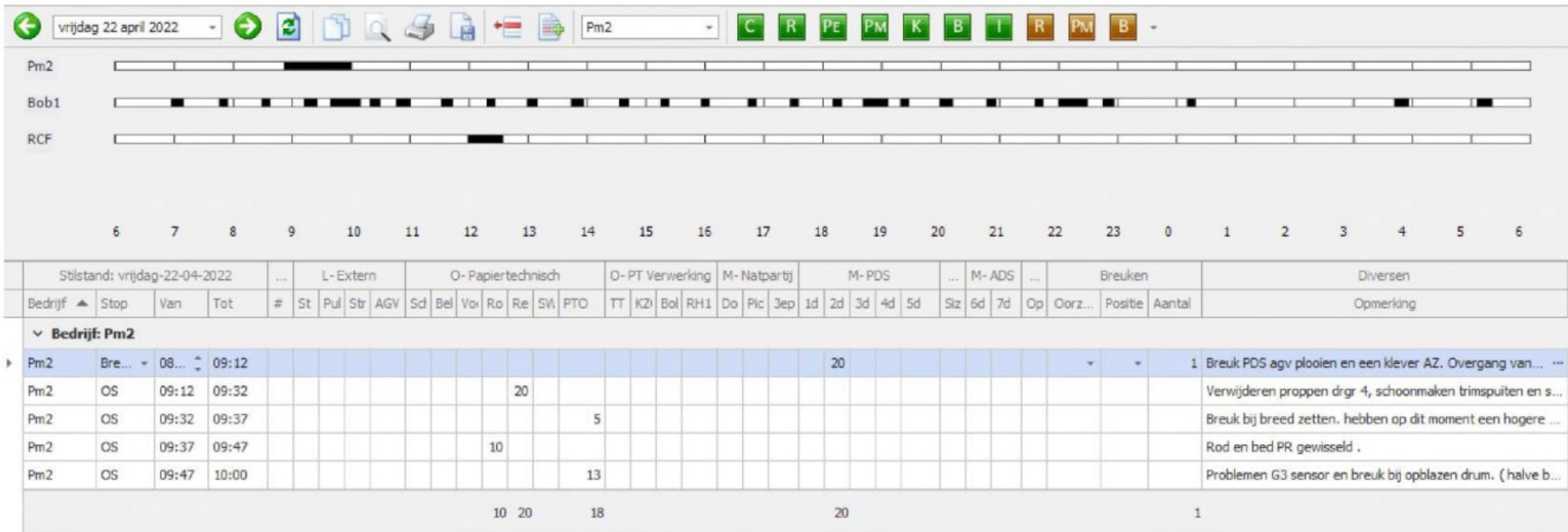
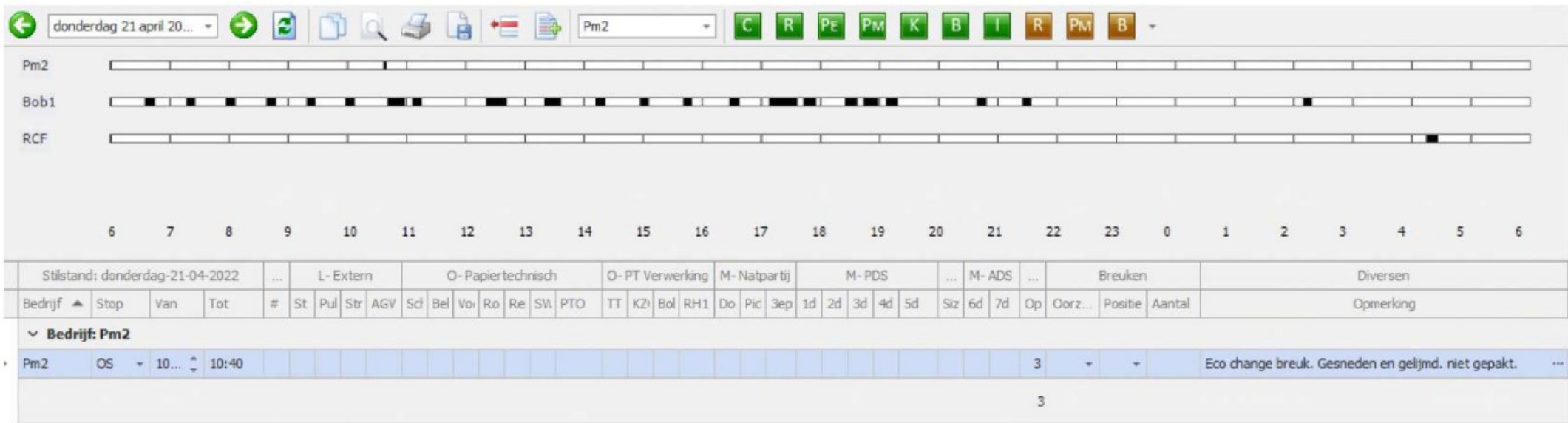
21-4-2022 t/m 22-3-2022

Afkortingen

PM2 = Papiermachine 2 (verpakkingspapier)

Bob 1 = Bobineuze 1 (snijmachine en oprolmachine)

RCF = Pulpproductie verpakkingspapier



RCF

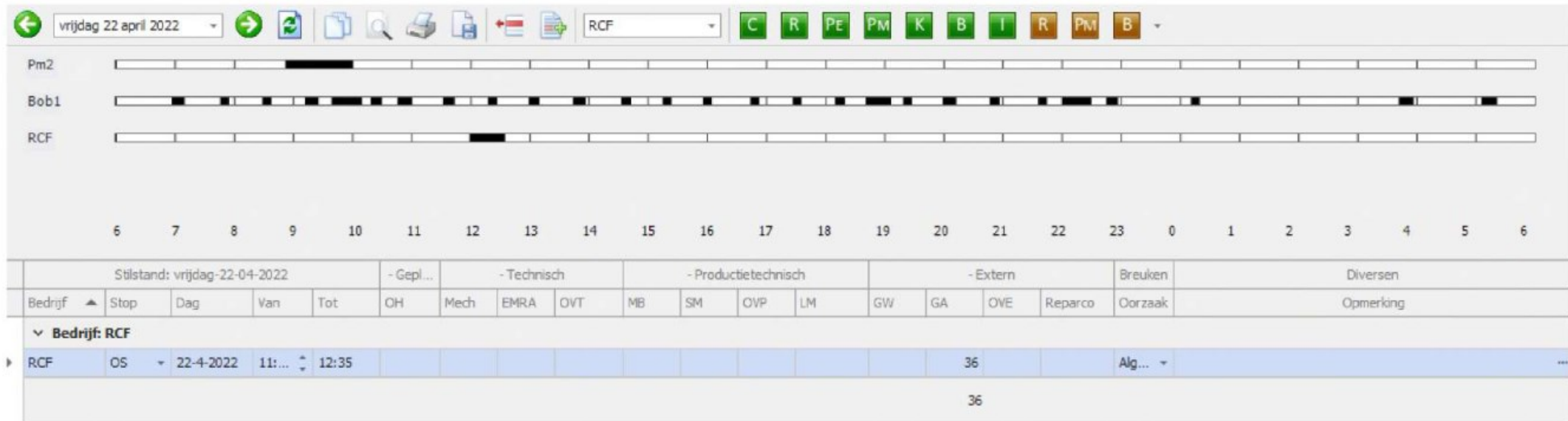
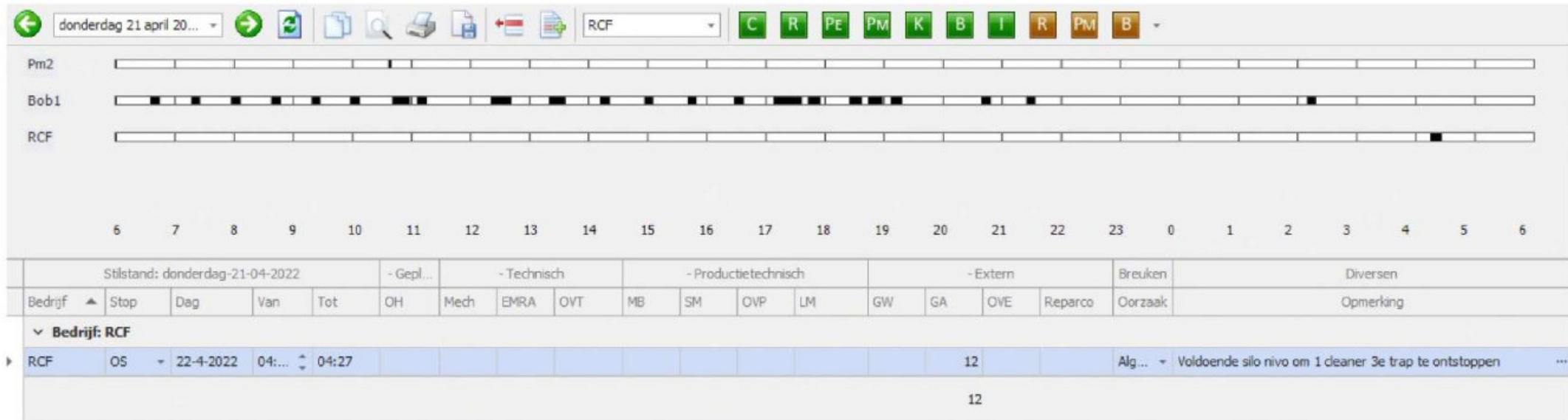
21-4-2022 t/m 22-3-2022

Afkortingen

PM2 = Papiermachine 2 (verpakkingspapier)

Bob 1 = Bobineuze 1 (snijmachine en oprolmachine)

RCF = Pulpproductie verpakkingspapier



Centrale

21-4-2022 t/m 22-3-2022

Afkortingen

K81 = Gasketel 81

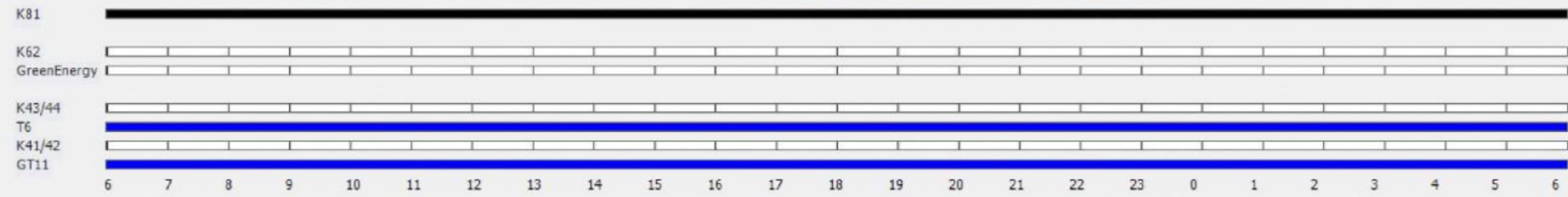
K62 = Biomassaketel 62

T6 = Stoomturbine 6 (langdurig buiten bedrijf)

GT11 = Gasturbine 11 (langdurig buiten bedrijf)

K41/42 = Buiten bedrijf

K43/44 = Gas- en biogasketel 43/44



| Stilstand: vrijdag-22-04-2022 | | | | | - Gepl... | - Technisch | | | - Productietechnisch | | | | - Extern | | | Breuken | Diversen | |
|-------------------------------|------|-----------|-------|-------|-----------|-------------|------|-----|----------------------|----|-----|----|----------|-------|-----|---------|----------|-----------|
| Bedrijf | Stop | Dag | Van | Tot | OH | Mech | EMRA | OVT | MB | SM | OVP | LM | GW | GA | OVE | Reparco | Oorzaak | Opmerking |
| Bedrijf: GT11 | | | | | | | | | | | | | | | | | | |
| GT11 | PS | 22-4-2022 | 06:00 | 14:00 | | | | | | | | | | 480 | | | | |
| GT11 | PS | 22-4-2022 | 14:00 | 22:00 | | | | | | | | | | 480 | | | | |
| GT11 | PS | 22-4-2022 | 22:00 | 06:00 | | | | | | | | | | 480 | | | | |
| | | | | | | | | | | | | | | 1.440 | | | | |
| Bedrijf: K81 | | | | | | | | | | | | | | | | | | |
| K81 | OS | 22-4-2022 | 06:00 | 14:00 | | | | | | | | | | 480 | | | | |
| K81 | OS | 22-4-2022 | 14:00 | 22:00 | | | | | | | | | | 480 | | | | |
| K81 | OS | 22-4-2022 | 22:00 | 06:00 | | | | | | | | | | 480 | | | | |
| | | | | | | | | | | | | | | 1.440 | | | | |
| Bedrijf: T6 | | | | | | | | | | | | | | | | | | |
| T6 | PS | 22-4-2022 | 06:00 | 14:00 | | | | | | | | | | 480 | | | | |
| T6 | PS | 22-4-2022 | 14:00 | 22:00 | | | | | | | | | | 480 | | | | |
| T6 | PS | 22-4-2022 | 22:00 | 06:00 | | | | | | | | | | 480 | | | | |
| | | | | | | | | | | | | | | 1.440 | | | | |

PM1

31-5-2022

Afkortingen:

PM1 = Papiermachine 1 (publicatiepapier)

Kal 1 = kalender 1

Kal 2 = kalender 2

Bob 2 = Bobineuze 2 (snijmachine en oprolmachine)

Bob 3 = Bobineuze 3 (snijmachine en oprolmachine)

IPS = Inpakstraat

FOI's

31-5-2022

Afkortingen

FOI 4 = Flotatie Ontinkting 4 (langdurig buiten bedrijf)

FOI 6 = Flotatie Ontinkting 6



| Stilstand: dinsdag-31-05-2022 | | | | | - Gepl... | - Technisch | | | - Productietechnisch | | | | - Extern | | | Breuken | Diversen | |
|-------------------------------|------|-----|-----|-----|-----------|-------------|------|-----|----------------------|----|-----|----|----------|----|-----|---------|----------|-----------|
| Bedrijf | Stop | Dag | Van | Tot | OH | Mech | EMRA | OVT | MB | SM | OVP | LM | GW | GA | OVE | Reparco | Oorzaak | Opmerking |

| ▼ Bedrijf: Foi4 | | | | | | | | | | | | | | | | | | | |
|-----------------|----|-----------|--------|-------|--|--|--|--|--|--|--|--|--|--|-------|--|--|----------|--|
| Foi4 | PS | 31-5-2022 | 06:... | 14:00 | | | | | | | | | | | 480 | | | Alg... | |
| Foi4 | PS | 31-5-2022 | 14:00 | 22:00 | | | | | | | | | | | 480 | | | Algem... | |
| Foi4 | PS | 31-5-2022 | 22:00 | 06:00 | | | | | | | | | | | 480 | | | Algem... | |
| | | | | | | | | | | | | | | | 1.440 | | | | |

| ▼ Bedrijf: Foi6 | | | | | | | | | | | | | | | | | | | |
|-----------------|----|-----------|-------|-------|--|--|--|--|--|--|--|----|--|--|----|--|--|----------|----------------------|
| Foi6 | OS | 31-5-2022 | 20:05 | 20:17 | | | | | | | | 12 | | | | | | Dunst... | 4e trap drukverschil |
| | | | | | | | | | | | | | | | 12 | | | | |

PM2

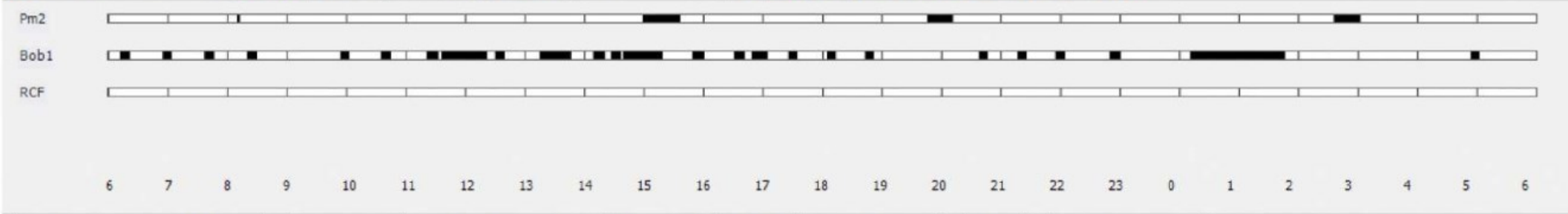
31-5-2022

Afkortingen

PM2 = Papiermachine 2 (verpakkingspapier)

Bob 1 = Bobineuze 1 (snijmachine en oprolmachine)

RCF = Pulpproductie verpakkingspapier



| Stilstand: dinsdag-31-05-2022 | | | | L-Extern | | O- Papiertechnisch | | | | | O- PT Verwerking | | | | M- Natpartij | | | | | M- PDS | | | | | M- ADS | | | Breuken | | Diversen | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
|-------------------------------|-------|-------|-------|----------|----|--------------------|-----|-----|-----|-----|------------------|----|----|----|--------------|----|----|-----|-----|--------|-----|-----|----|----|--------|----|----|---------|----|----------|----|---------|---------|--------|-----------|---|--|--|--|--|--|--|--|--|--|----|--|--|--|--|--|--|--|--|--|--|--|--|--|----|--|--|--|--|--|--|--|--|--|--|--|--|--|---|
| Bedrijf | Stop | Van | Tot | # | St | Pul | Str | AGV | Scd | Bel | Vo | Ro | Re | SW | PTO | TT | KZ | Bol | RH1 | Do | Pic | 3ep | 1d | 2d | 3d | 4d | 5d | Siz | 6d | 7d | Op | Oorz... | Positie | Aantal | Opmerking | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| Bedrijf: Pm2 | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| Pm2 | OS | 08:13 | 08:13 | 3 | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| Pm2 | OS | 14:59 | 15:37 | | | | | | | | | | | | | | | 38 | | | | | | | | | | | | | | | | | | 5 op een rij na weer een klapper op de Winder. | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| Pm2 | Breuk | 19:46 | 20:06 | | | | | | | | | | | | | | | | | | 20 | | | | | | | | | | | | | | | 1 Breuk, stukje door trim BZ. | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| Pm2 | OS | 20:06 | 20:12 | | | | | | | | | | 6 | | | | | | | | | | | | | | | | | | | | | | | Schoonmaken schraapmes 1e cilinder, verwijderen diverse ... | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| Pm2 | Breuk | 02:36 | 02:56 | | | | | | | | | | | | | | | | | | | | 20 | | | | | | | | | | | | | 1 Defect vk, te zien tot cilinder 2. | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| Pm2 | OS | 02:56 | 03:03 | | | | | | | | | | 7 | | | | | | | | | | | | | | | | | | | | | | | Proppen verwijderd cilinder 36 en 38. | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| | | | | 3 | | | | | | | | | | | | | | 13 | | | | | | | | | | | | | | 38 | | | | | | | | | | | | | | 20 | | | | | | | | | | | | | | 20 | | | | | | | | | | | | | | 2 |

RCF

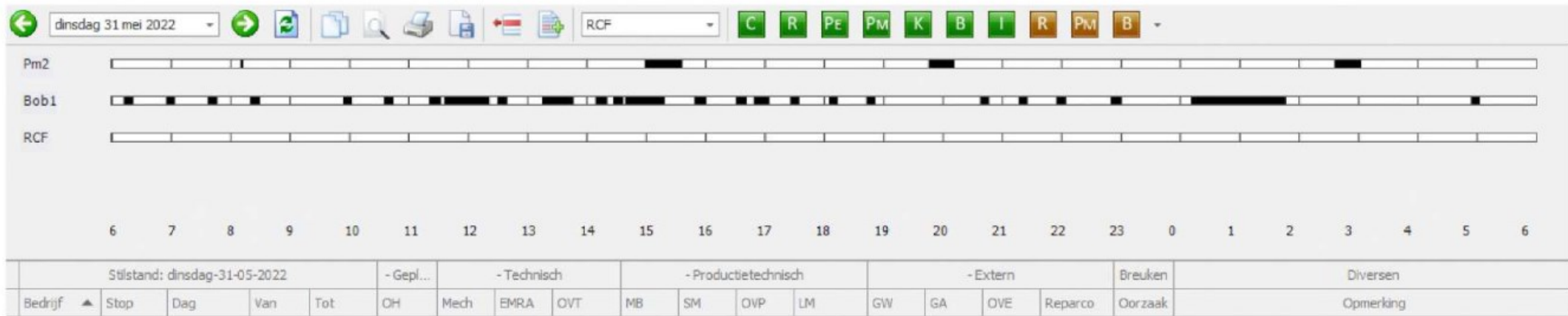
31-5-2022

Afkortingen

PM2 = Papiermachine 2 (verpakkingspapier)

Bob 1 = Bobineuze 1 (snijmachine en oprolmachine)

RCF = Pulpproductie verpakkingspapier



Centrale

31-5-2022

Afkortingen

K81 = Gasketel 81

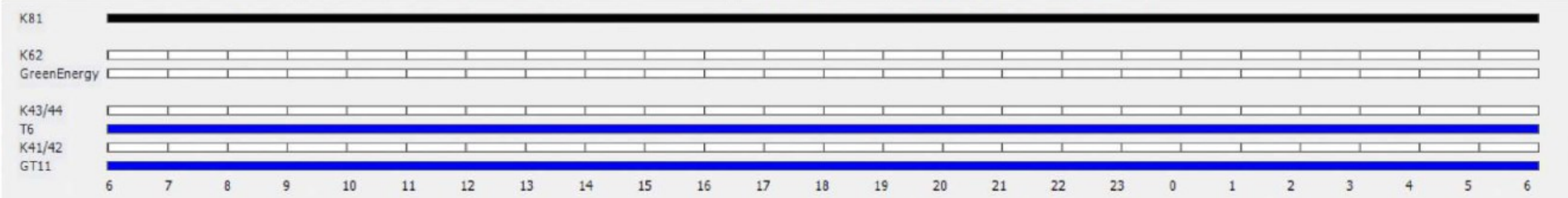
K62 = Biomassaketel 62

T6 = Stoomturbine 6 (langdurig buiten bedrijf)

GT11 = Gasturbine 11 (langdurig buiten bedrijf)

K41/42 = Buiten bedrijf

K43/44 = Gas- en biogasketel 43/44



| Stilstand: dinsdag-31-05-2022 | | | | | - Gepl... | | - Technisch | | | | - Productietechnisch | | | | - Extern | | | Breuken | Diversen | |
|-------------------------------|------|-----|-----|-----|-----------|------|-------------|-----|----|----|----------------------|----|----|----|----------|---------|---------|-----------|----------|--|
| Bedrijf | Stop | Dag | Van | Tot | OH | Mech | EMRA | OVT | MB | SM | OVP | LM | GW | GA | OVE | Reparco | Oorzaak | Opmerking | | |

| ▼ Bedrijf: GT11 | | | | | | | | | | | | | | | | | | | | |
|-----------------|----|-----------|--------|-------|--|--|--|--|--|--|--|--|--|-------|-----|--|--|--|-----|--|
| GT11 | PS | 31-5-2022 | 06:... | 14:00 | | | | | | | | | | | 480 | | | | ... | |
| GT11 | PS | 31-5-2022 | 14:00 | 22:00 | | | | | | | | | | | 480 | | | | | |
| GT11 | PS | 31-5-2022 | 22:00 | 06:00 | | | | | | | | | | | 480 | | | | | |
| | | | | | | | | | | | | | | 1.440 | | | | | | |
| ▼ Bedrijf: K81 | | | | | | | | | | | | | | | | | | | | |
| K81 | OS | 31-5-2022 | 06:00 | 14:00 | | | | | | | | | | | 480 | | | | | |
| K81 | OS | 31-5-2022 | 14:00 | 22:00 | | | | | | | | | | | 480 | | | | | |
| K81 | OS | 31-5-2022 | 22:00 | 06:00 | | | | | | | | | | | 480 | | | | | |
| | | | | | | | | | | | | | | 1.440 | | | | | | |
| ▼ Bedrijf: T6 | | | | | | | | | | | | | | | | | | | | |
| T6 | PS | 31-5-2022 | 06:00 | 14:00 | | | | | | | | | | | 480 | | | | | |
| T6 | PS | 31-5-2022 | 14:00 | 22:00 | | | | | | | | | | | 480 | | | | | |
| T6 | PS | 31-5-2022 | 22:00 | 06:00 | | | | | | | | | | | 480 | | | | | |
| | | | | | | | | | | | | | | 1.440 | | | | | | |

Trends product soorten

- PM1

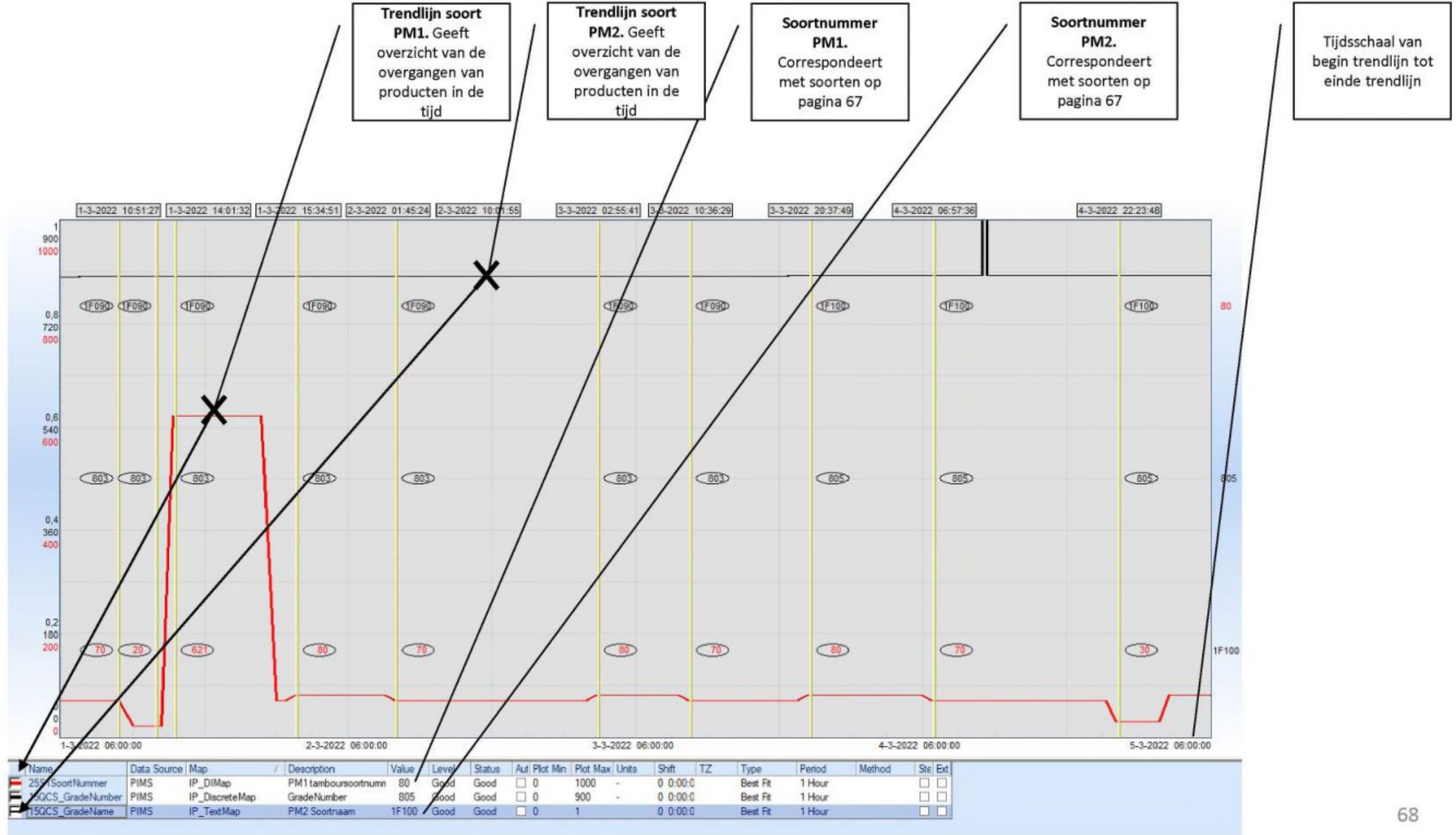
| | | | | |
|-------------|----------|------|-------------|--------------------|
| • Soort 20 | parCal G | 45 | gram per m2 | SCB |
| • Soort 30 | parCal G | 48,8 | gram per m2 | SCB |
| • Soort 70 | parCal H | 48,8 | gram per m2 | SCB |
| • Soort 80 | parCal H | 52 | gram per m2 | SCB |
| • Soort 90 | parCal H | 56 | gram per m2 | SCB |
| • Soort 621 | parHeat | 45 | gram per m2 | Improved newsprint |
| • Soort 631 | parHeat | 48,8 | gram per m2 | Improved newsprint |
| • Soort 641 | parHeat | 52 | gram per m2 | Improved newsprint |

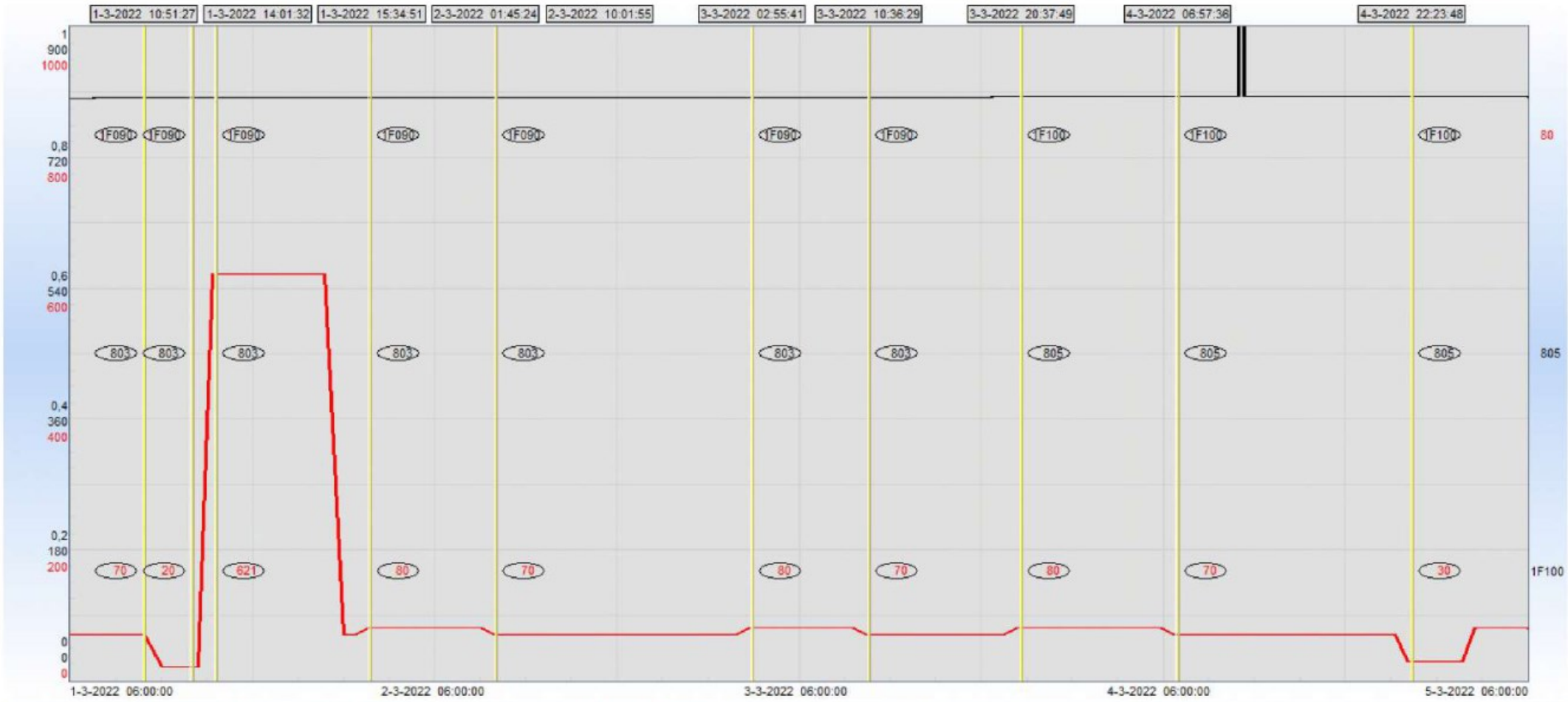
- PM2

| | | | | |
|-------------|------|-----|-------------|-------------------|
| • Soort 801 | F080 | 80 | gram per m2 | Verpakkingspapier |
| • Soort 802 | F085 | 85 | gram per m2 | Verpakkingspapier |
| • Soort 803 | F090 | 90 | gram per m2 | Verpakkingspapier |
| • Soort 805 | F100 | 100 | gram per m2 | Verpakkingspapier |

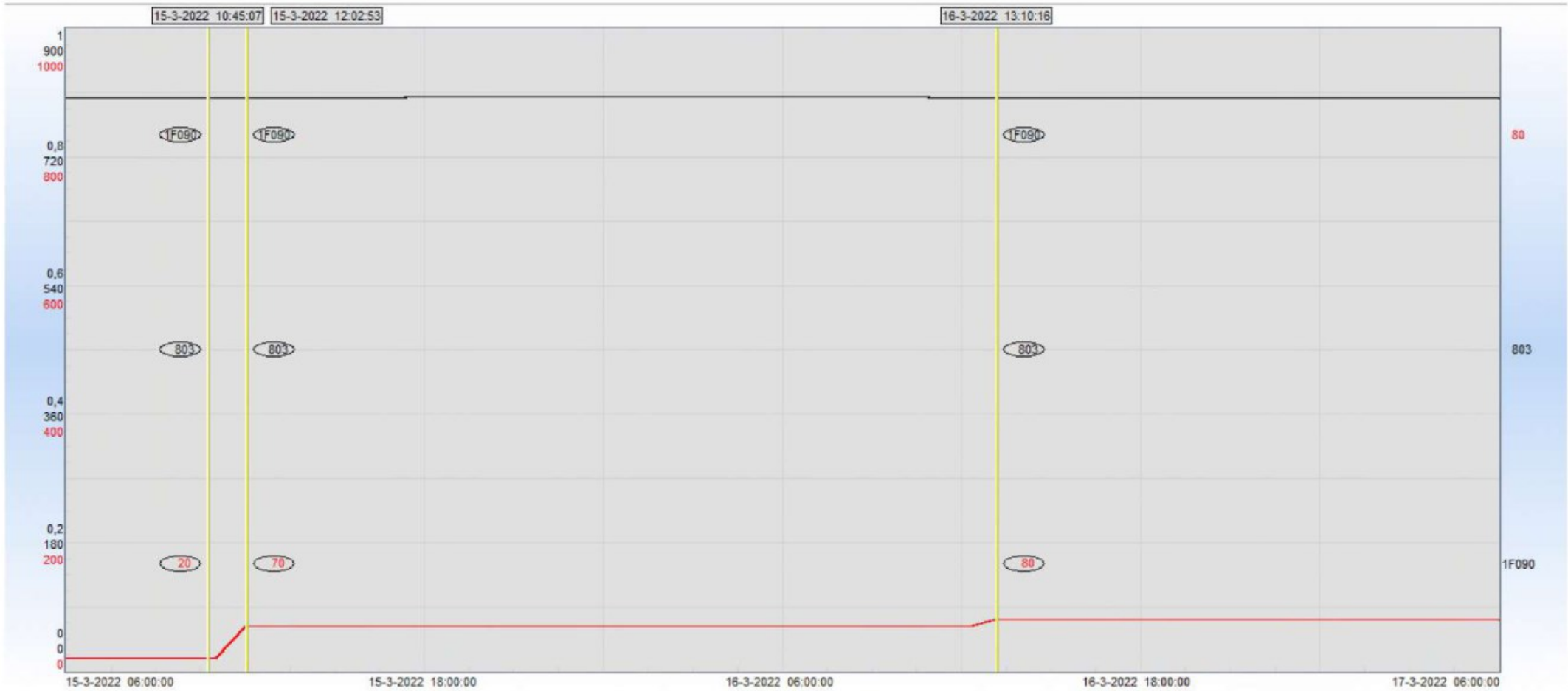
Toelichting volgende overzichten

Slide 69 tm 73



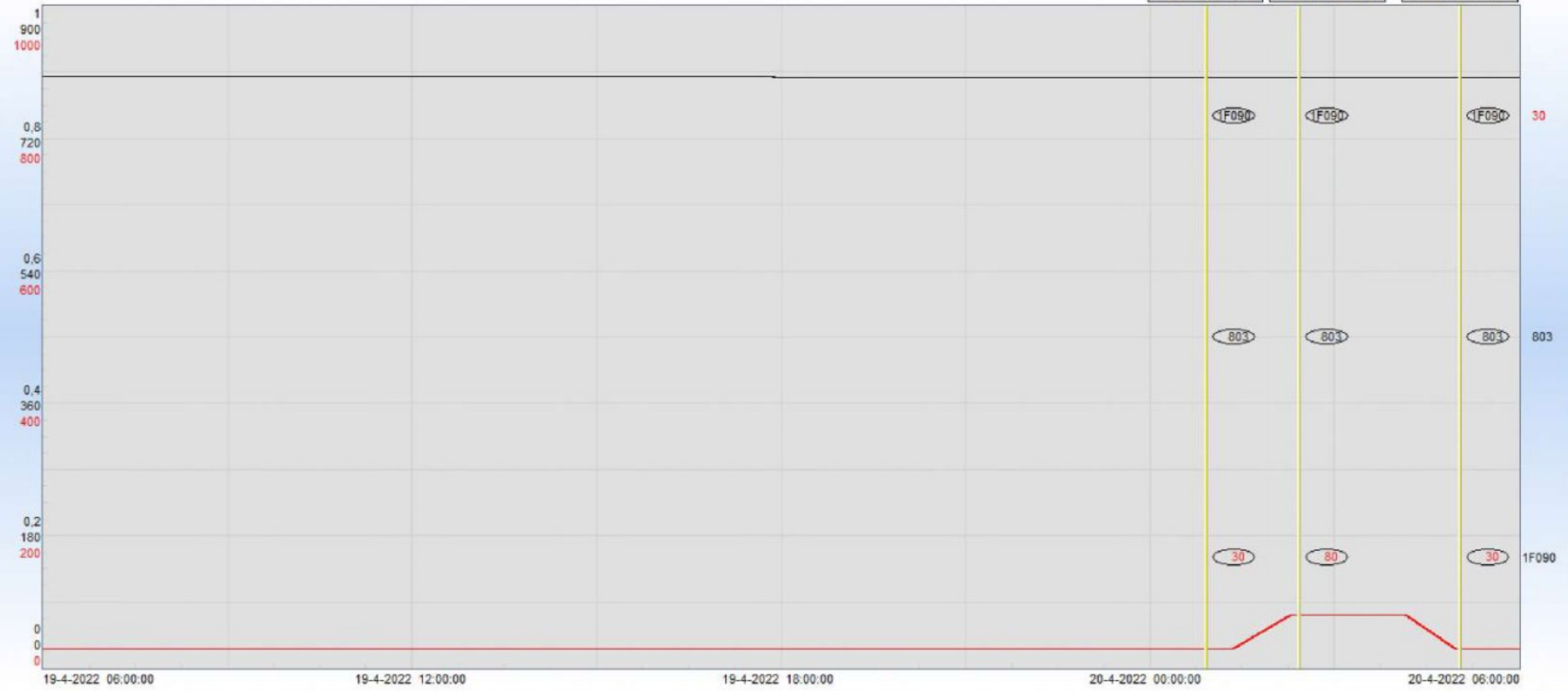


| Name | Data Source | Map | Description | Value | Level | Status | Aut | Plot Min | Plot Max | Units | Shift | TZ | Type | Period | Method | Ste | Ext |
|-------------------|-------------|----------------|---------------------|-------|-------|--------|--------------------------|----------|----------|-------|----------|----|----------|--------|--------|--------------------------|--------------------------|
| 25S1SoortNumber | PIMS | IP_DIMap | PM1 tamboursoortnum | 80 | Good | Good | <input type="checkbox"/> | 0 | 1000 | - | 0 0:00:0 | | Best Fit | 1 Hour | | <input type="checkbox"/> | <input type="checkbox"/> |
| 15QCS_GradeNumber | PIMS | IP_DiscreteMap | GradeNumber | 805 | Good | Good | <input type="checkbox"/> | 0 | 900 | - | 0 0:00:0 | | Best Fit | 1 Hour | | <input type="checkbox"/> | <input type="checkbox"/> |
| 15QCS_GradeName | PIMS | IP_TextMap | PM2 Soortnaam | 1F100 | Good | Good | <input type="checkbox"/> | 0 | 1 | | 0 0:00:0 | | Best Fit | 1 Hour | | <input type="checkbox"/> | <input type="checkbox"/> |

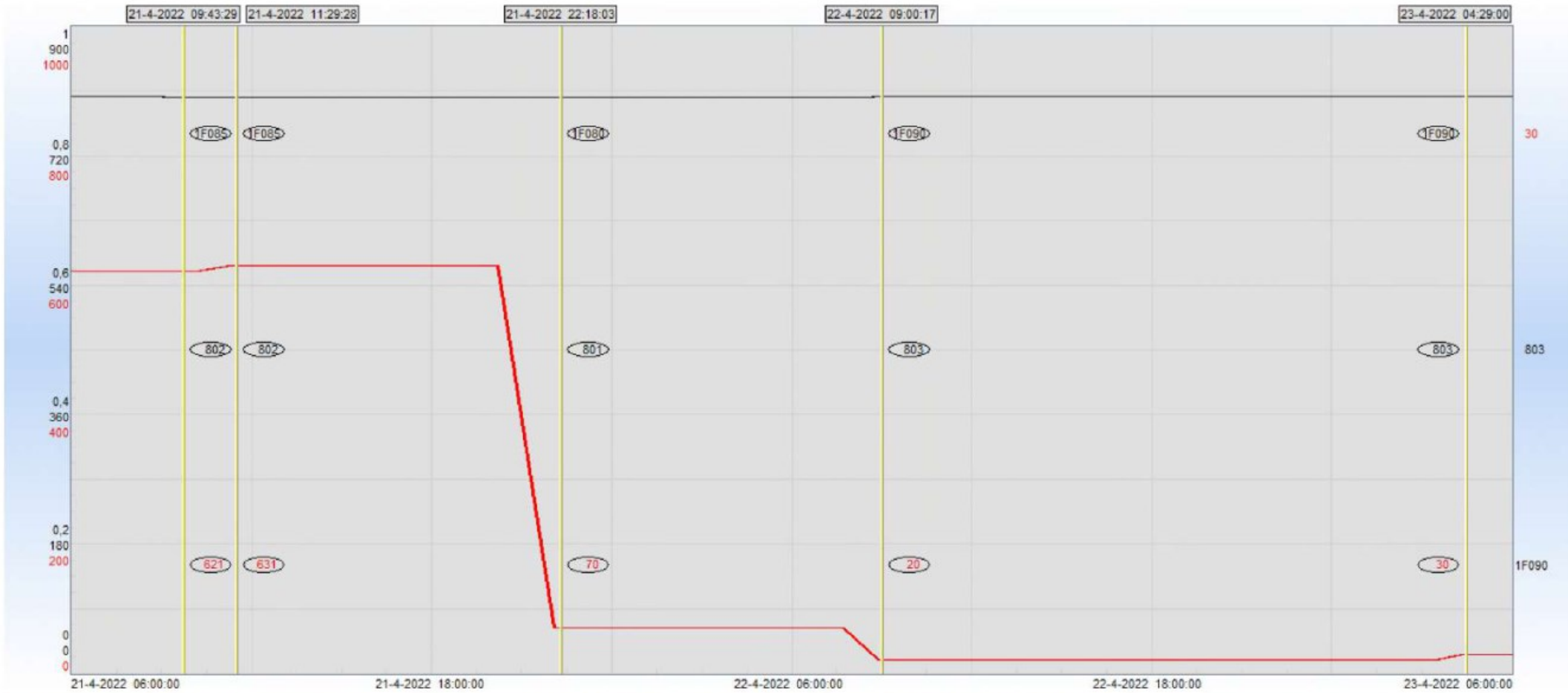


| Name | Data Source | Map | Description | Value | Level | Status | Air | Plot Min | Plot Max | Units | Shift | TZ | Type | Period | Method | Ste | Ext |
|-------------------|-------------|----------------|---------------------|-------|-------|--------|--------------------------|----------|----------|-------|-------|--------|----------|--------|--------|--------------------------|--------------------------|
| 25S1SoortNummer | PIMS | IP_DIMap | PM1 tamboursoortnum | 80 | Good | Good | <input type="checkbox"/> | 0 | 1000 | - | 0 | 0:00:0 | Best Fit | 1 Hour | | <input type="checkbox"/> | <input type="checkbox"/> |
| 15QCS_GradeNumber | PIMS | IP_DiscreteMap | GradeNumber | 803 | Good | Good | <input type="checkbox"/> | 0 | 900 | - | 0 | 0:00:0 | Best Fit | 1 Hour | | <input type="checkbox"/> | <input type="checkbox"/> |
| 15QCS_GradeName | PIMS | IP_TextMap | PM2 Soortnaam | 1F090 | Good | Good | <input type="checkbox"/> | 0 | 1 | | 0 | 0:00:0 | Best Fit | 1 Hour | | <input type="checkbox"/> | <input type="checkbox"/> |

20-4-2022 00:54:28 | 20-4-2022 02:25:09 | 20-4-2022 05:02:24



| Name | Data Source | Map | Description | Value | Level | Status | Aut | Plot Min | Plot Max | Units | Shift | TZ | Type | Period | Method | Ste | Ext |
|-------------------|-------------|----------------|----------------------|-------|-------|--------|--------------------------|----------|----------|-------|-------|--------|----------|--------|--------|--------------------------|--------------------------|
| 25S1SoortNummer | PIMS | IP_DIMap | PM1 tamboursoortnumn | 30 | Good | Good | <input type="checkbox"/> | 0 | 1000 | - | 0 | 0:00:0 | Best Fit | 1 Hour | | <input type="checkbox"/> | <input type="checkbox"/> |
| 15QCS_GradeNumber | PIMS | IP_DiscreteMap | GradeNumber | 803 | Good | Good | <input type="checkbox"/> | 0 | 900 | - | 0 | 0:00:0 | Best Fit | 1 Hour | | <input type="checkbox"/> | <input type="checkbox"/> |
| 15QCS_GradeName | PIMS | IP_TextMap | PM2 Soortnaam | 1F090 | Good | Good | <input type="checkbox"/> | 0 | 1 | | 0 | 0:00:0 | Best Fit | 1 Hour | | <input type="checkbox"/> | <input type="checkbox"/> |



| Name | Data Source | Map | Description | Value | Level | Status | Aut | Plot Min | Plot Max | Units | Shift | TZ | Type | Period | Method | Ste | Ext |
|-------------------|-------------|----------------|----------------------|-------|-------|--------|--------------------------|----------|----------|-------|----------|----|----------|--------|--------|--------------------------|--------------------------|
| 25S1SoortNummer | PIMS | IP_DIMap | PM1 tamboursoortnumm | 30 | Good | Good | <input type="checkbox"/> | 0 | 1000 | - | 0 0:00:0 | | Best Fit | 1 Hour | | <input type="checkbox"/> | <input type="checkbox"/> |
| 15QCS_GradeNumber | PIMS | IP_DiscreteMap | GradeNumber | 803 | Good | Good | <input type="checkbox"/> | 0 | 900 | - | 0 0:00:0 | | Best Fit | 1 Hour | | <input type="checkbox"/> | <input type="checkbox"/> |
| 15QCS_GradeName | PIMS | IP_TextMap | PM2 Soortnaam | 1F090 | Good | Good | <input type="checkbox"/> | 0 | 1 | | 0 0:00:0 | | Best Fit | 1 Hour | | <input type="checkbox"/> | <input type="checkbox"/> |

